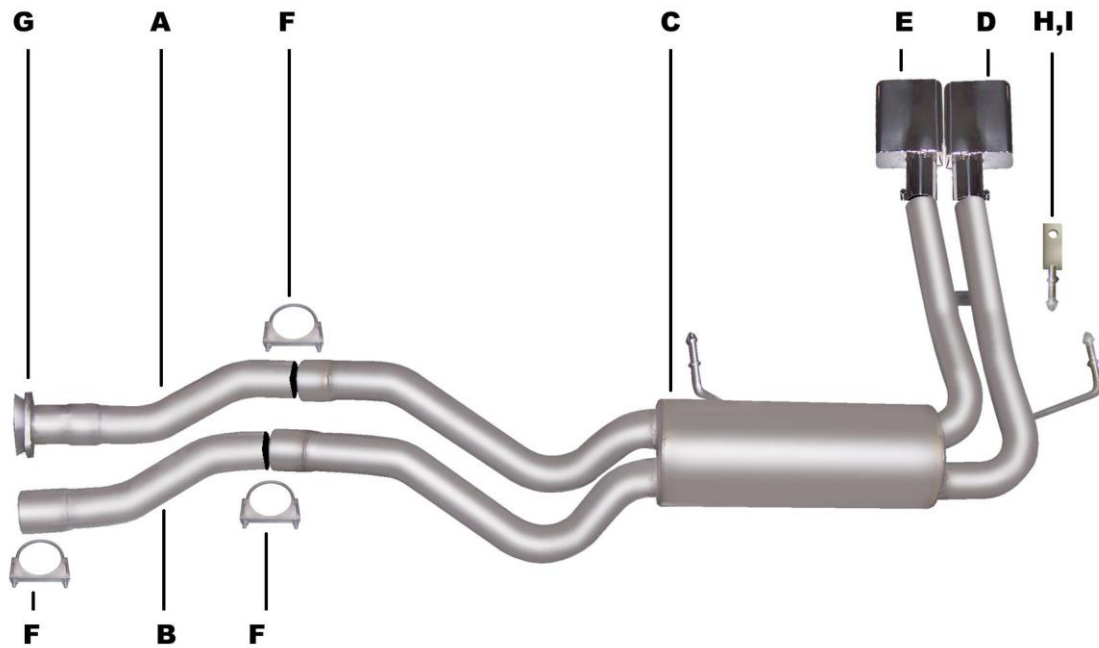




INSTALLATION INSTRUCTIONS
CAT BACK SUPER TRUCK EXHAUST
CHEVY SILVERADO 1500 SS VORTEC MAX 6.0L 2 /4WD
EXTENDED & CREW CAB, STANDARD BED
PART #5614



ITEM	PART #	QUANTITY	DESCRIPTION
A	700833	1	2½" Passenger side headpipe w/GP-305 flange
B	700834	1	2½" Driver side headpipe
C	700835	1	Superflow muffler
D	500366	1	2½" Stainless tip
E	500365	1	2½" Stainless tip
F	5757	3	2½" Clamp
G	BO-1018	1	Bolt kit for headpipe
H	4342	1	Rear hanger
I	BO-101	1	Bolt kit for rear hanger

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

INSTALLATION INSTRUCTIONS #5614

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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: **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the**
: **new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**
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1. To remove the stock exhaust un-bolt it from factory Y-pipe. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe just behind the muffler and remove exhaust.



2. Install passenger head pipe #A onto stock Y-pipe with bolt kit #G. Use a jack stand to support the headpipe. DO NOT TIGHTEN. Next install driver headpipe #B onto the factory pipe, secure with clamp #F. DO NOT TIGHTEN.



5. Insert welded hangers into rubber grommets.



3. Attach rear hanger #H to frame with bolt kit #I just in front of crossmember. DO NOT TIGHTEN. Attach a rubber grommet off the stock hanger from the rear to the new hanger.



4. Install muffler assembly #C onto the headpipes 1½"-2" and secure with clamps #F. Use a jack stand to support the muffler. DO NOT TIGHTEN.



8. Install stainless steel tips # E and D Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration.