



INSTRUCTION MANUAL

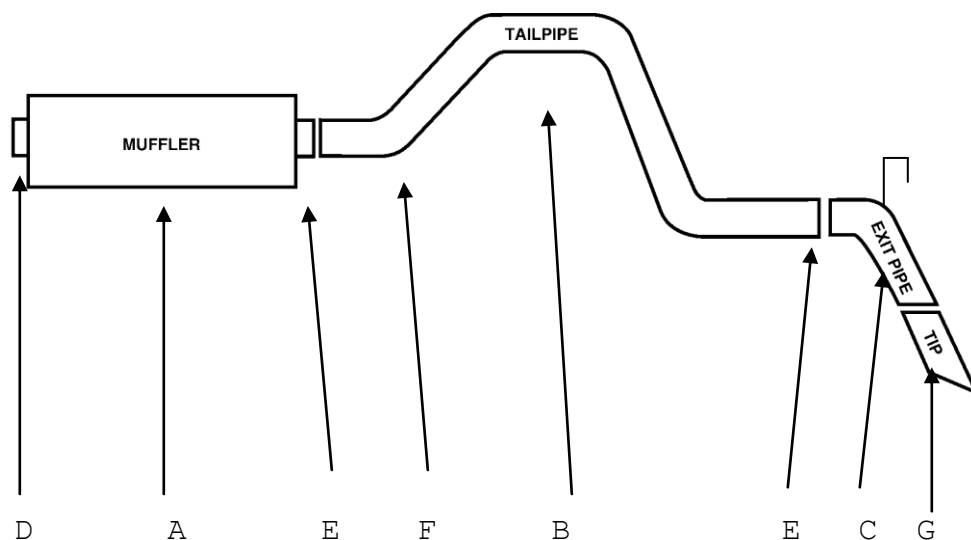
CAT-BACK STAINLESS SINGLE EXHAUST

DODGE B1500,B2500,B3500 VAN

3.9L,5.2L,5.9L

DRIVER SIDE EXIT

PART # 616584



ITEM	PART #	QTY	DESCRIPTION
A	788705S-A	1	S/S SUPERFLOW MUFFLER
B	362-700151S	1	3" S/S OVERAXLE TAILPIPE
C	363-700152S	1	3" S/S TURNOUT PIPE
D	5757	1	2-1/2" CLAMP
E	OHD300	2	3" CLAMP
F	40080	1	REAR MUFFLER HANGER
G	500360	1	3-1/2" STAINLESS TIP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800)528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

9/16" SOCKET, $\frac{1}{2}$ " WRENCH, $\frac{1}{2}$ " SOCKET, JACK STAND, 15mm SOCKET, Hacksaw

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing (NOTE: Drawing is not exact but for placement of parts only.)
2. Unclamp and remove stock muffler at the front inlet and take stock hangers out of grommets and remove stock exhaust and tailpipe. (You may need to cut tailpipe for easy removal)
3. Install muffler # A to headpipe using #D clamp. (Do not tighten) Rear outlet of muffler will be at approx. 7:30. Use jack stand to support muffler. Muffler inlet should be looking into the louvers.
4. Install rear #F O.E. hanger then tailpipe "B" (make sure there is 1" clearance between shock and tailpipe).
5. Install tailpipe "B" to muffler using clamp #E.
6. Install turnout pipe #C, and connect to tailpipe using clamp E. Rotate pipe until it's at the correct angle for your vehicle.
7. Slip stainless steel tip on and tighten.
8. When you have everything in place, firmly tighten all bolts and clamp down.

SPECIAL NOTES:

* MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.

* THE GIBSON "CAT-BACK" SYSTEM IS IN COMPLIANCE WITH VC27156 WHEN INSTALLED BEHIND THE CATALYTIC CONVERTER. NO EXEMPTION NUMBER IS NEEDED.