# INSTALLATION INSTRUCTIONS
# Single Exhaust System
# Nissan Frontier 3.8L V6
# Crew Cab, Short Bed
# PART #612212B



| Item | Part Number | Quantity | Description |
|---|---|---|---|
| A | 999701229S | 1 | 2½" DS Headpipe A |
| B | 999701230S | 1 | 2½" DS Headpipe B |
| C | 999701231S | 1 | 2½" PS Headpipe |
| D | 4368 | 1 | Muffler Hanger Band |
| E | 758250S-V | 1 | SFT Round Muffler |
| F | 999701232S | 1 | 3" Over Axle Pipe |
| G | 500641-B | 1 | 4" Rolled Round Angle Cut Tip |
| H | 5762 | 3 | 2½" BAND CLAMP |
| I | 5763 | 1 | 3" BAND CLAMP |
| J | BO-1015 | 1 | Muffler Hanger Bolt Kit |

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. PST

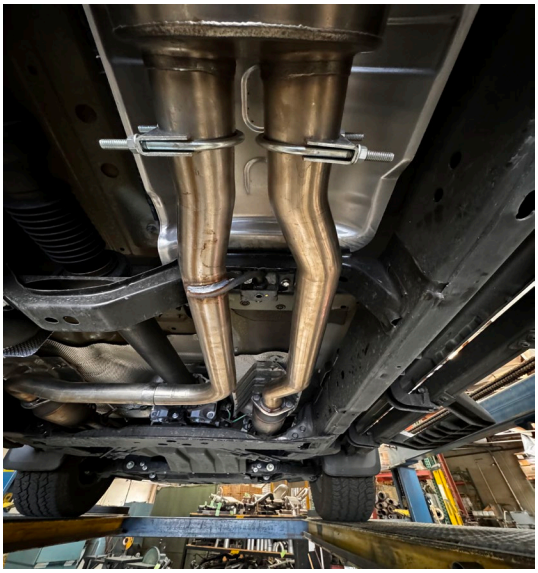
**CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT**

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** Sawzall or hack-saw, 1/2", 9/16" socket or wrench, 15mm deep socket or wrench. Hanger removal tool or large channel-lock pliers, WD-40 and Jack Stands.

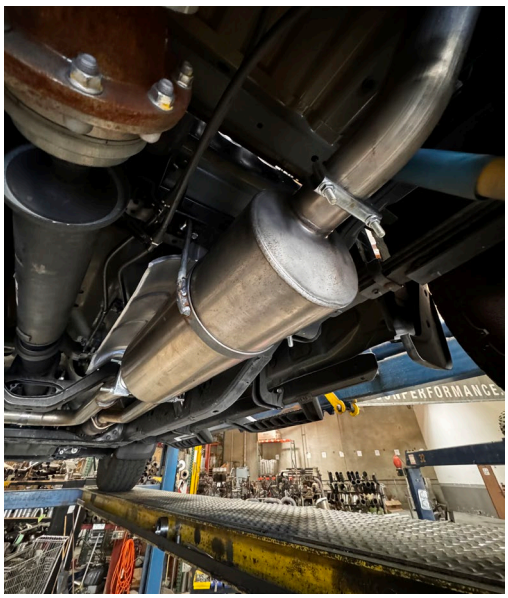
**1.** Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.

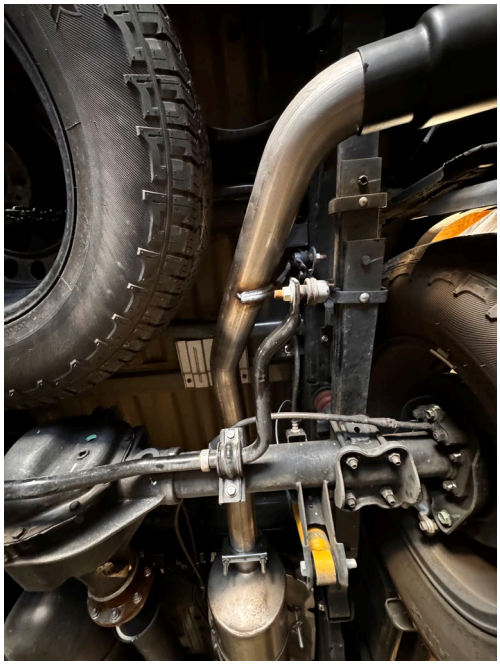




**2.** To remove the stock exhaust, you will need to cut or unbolt the over axle just after the muffler, then remove the 4 holts holding the headpipes. Remove the spare tire and heat shield to aid in removal and installation. Disengage the welded hanger using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse it to mount your new system.

**3.** Install all 3 headpipes **A**, **B**, and **C** re-using the factory steel gasket and 1 clamp **H**





**4.** Next, install muffler **E** using **2** clamps **H** and the muffler hanger band **D** with bolt kit **J.**

**5.** Finally, install over axle pipe **F** using clamp **I ( Keep loose ),** then install tip **G** onto the pipe and set the desired height, once the height is set, you may tighten the clamp **I**.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.