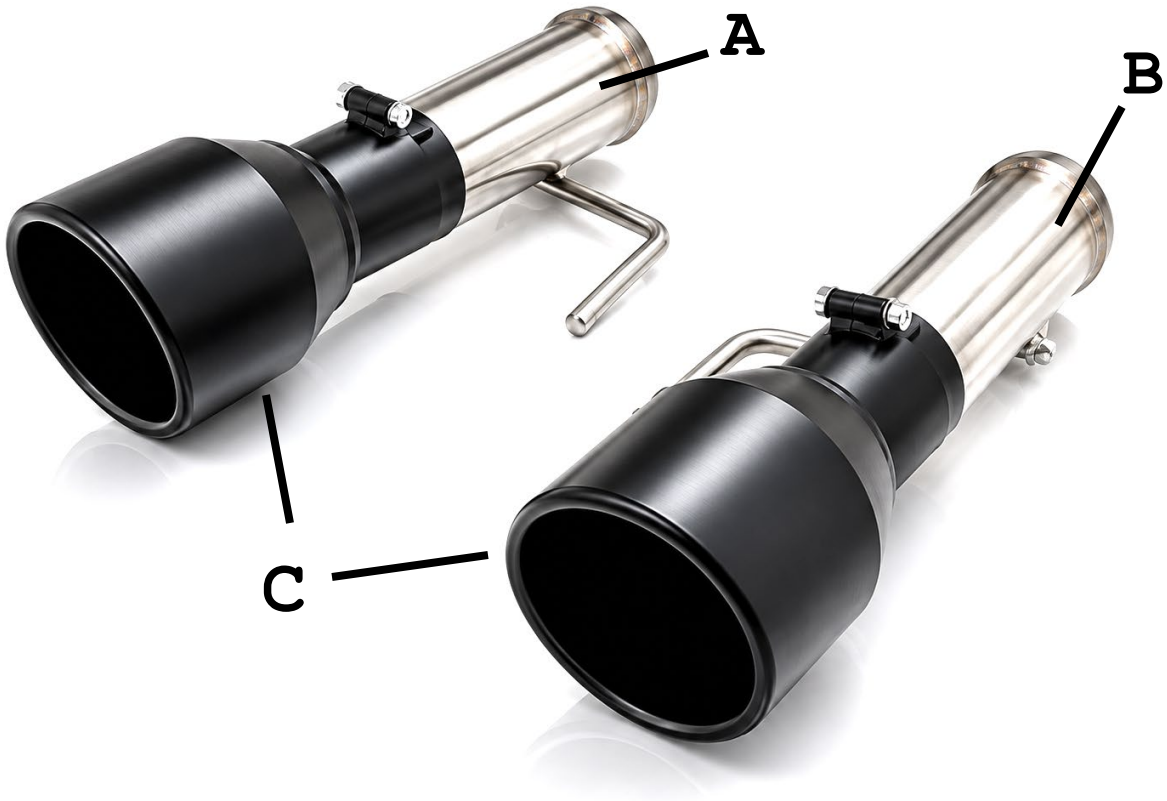
INSTALLATION INSTRUCTIONS
TIP REPLACEMENT KIT
Ford F-150 5.0L Pickup w/Factory OEM Exhaust

PART # 69227B



Item	Part Number	Quantity	Description
A	999701173S	1	DRIVER SIDE EXIT PIPE
B	999701174S	1	PASSENGER SIDE EXIT PIPE
C	500687-B-P	1	5” ROLLED ROUND TIP

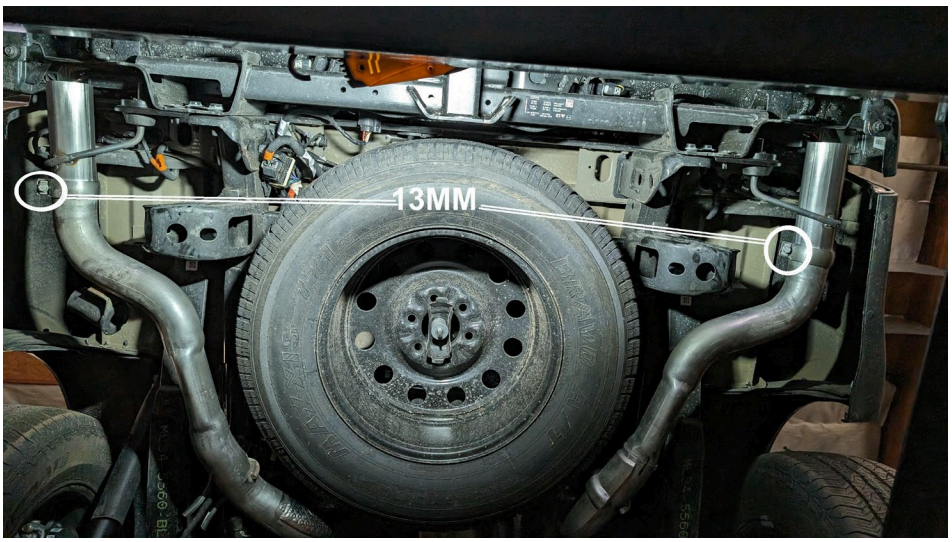
Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. PST 0926

CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

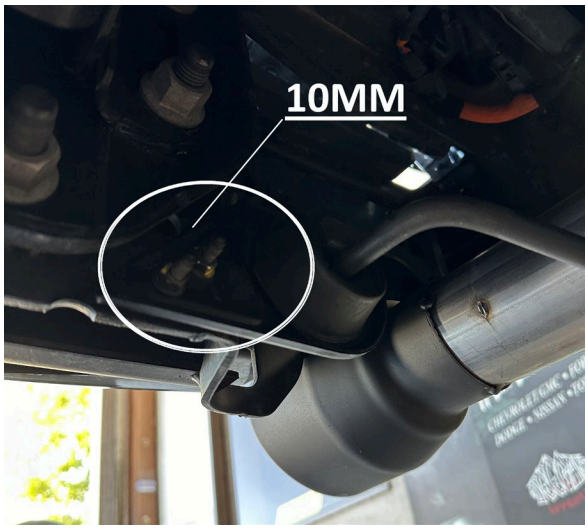
SUGGESTED TOOLS: 13MM, 10MM SOCKET & WRENCH, WD-40

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



1) FIRST, REMOVE BOTH DRIVER AND PASSENGER SIDE FACTORY TIPS. THEY ARE HELD ON BY A 13MM BOLT.





2) SECOND, INSTALL BOTH **#A** AND **#B** ONTO THE VEHICLE WITH TIPS **#C** LOOSLELY INSTALLED, SET DESIRED HEGIHT THEN TIGHTEN DOWN THE EXIT PIPES BALL CLAMP FOLLOWED BY TIGHTENING DOWN THE TIP AT YOUR DESIRED DEPTH.

NOTE: THE HANGER BRACKETS HOLDING THE EXIT PIPES IN PLACE CAN BE ADJUSTED IN ORDER TO CENTRALIZE THE TIP BETTER ON THE VEHCILE.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.