

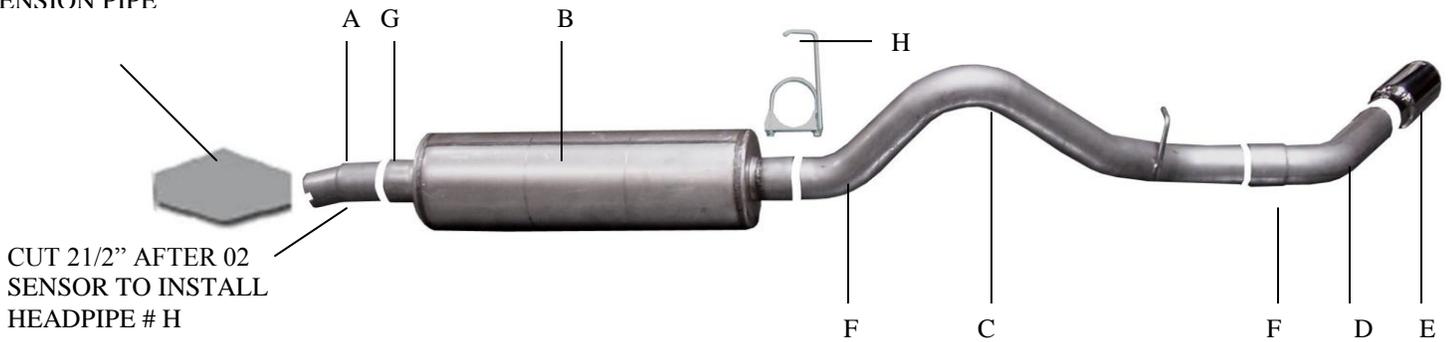


PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL CAT-BACK SINGLE EXHAUST SYSTEM

DODGE DAKOTA TRUCK RT & 5.9L, RT 2WD
STANDARD CAB, SHORT BED
PART # 16506

STOCK FRONT
EXTENSION PIPE



ITEM	PART#	QUANTITY	DESCRIPTION
A	700237	1	3" HEADPIPE
B	788024-5	1	SUPERFLOW MUFFLER
C	500630-1	1	3" OVERAXLE TAILPIPE
D	50032R-6	1	3" TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	2	3" CLAMP
G	5757	1	2-1/2" CLAMP
H	4128	1	3" REAR MUFFLER HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00AM to 5:00PM.

EXHAUST INSTALLATION

PART #16506

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFTEY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFTEY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. **Cut your stock exhaust 2 ½" after O2 Sensor and install supplied headpipe.**
3. Install hangers as provided.
4. Connect muffler to the front extension pipe with the inlet towards the converter. Use a jack stand to support the muffler and connect clamp but do not tighten. Insert welded hangers into rubber grommets.
5. Install the overaxle tailpipe and connect to the muffler and connect clamp.
6. Connect turnout pipe to the rear overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and clamp.
7. Install stainless steel tip. Clamp down. To clean stainless tips use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

SPECIAL NOTES:

- MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES ETC.**
- LOWERED TRUCKS WITH A 4" DROP OR MORE MAY NEED TO NOTCH BOTTOM RAIL OF BED.**