



# INSTRUCTION MANUAL

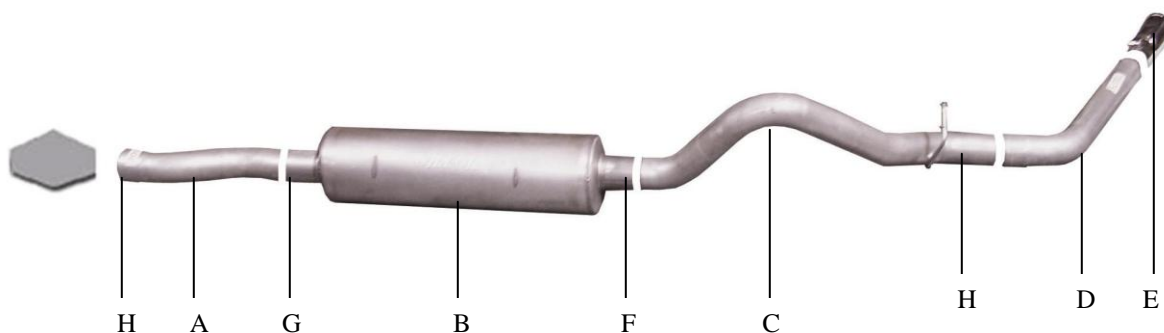
## CAT-BACK SINGLE EXHAUST

### DODGE DAKOTA TRUCK 2.5L 2WD

### STANDARD CAB, SHORT BED

## PART # 16593

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ITEM	PART #	QTY	DESCRIPTION
A	700373	1	2.5" HEADPIPE
B	788500	1	SUPERFLOW MUFFLER
C	700374	1	2.5" OVERAXLE TAILPIPE W/HANGER
D	700375	1	2.5" EXIT PIPE
G	4179	1	FRONT MUFFLER HANGER
F	4180	1	REAR MUFFLER HANGER
E	500361	1	3" STAINLESS TIP
H	5757	2	2.5" CLAMP


Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00AM to 5:00PM.

# EXHAUST INSTALLATION #16593


WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRE CAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:


15MM, 1/2". 7/16", 9/16" SOCKET & WRENCH, JACKSTAND, HACKSAW, WD-40




**TO REMOVE STOCK EXHAUST UNBOLT THE CLAMP LOCATED JUST BEHIND THE CONVERTER.** YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. CUT STOCK TAILPIPE OFF BEHIND THE MUFFLER & REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS.




INSTALL HEADPIPE #A ONTO STOCK PIPE 1-1/2" TO 2". USE CLAMP #H TO SECURE THEM TOGETHER. DO NOT TIGHTEN. OUTLET OF PIPE SHOULD BE AT THE 12 O'CLOCK POSITION.




INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2" WITH THE INLET FACING THE MOTOR. ROTATE MUFFLER UNTIL THE OUTLET IS AT THE 6 O'CLOCK POSITION. THE INLET OF THE MUFFLER IS LOOKING INTO THE LOUVERS.




INSTALL FRONT MUFFLER HANGER #G INTO THE RUBBER GROMMETS LOCATED JUST ABOVE THE INLET OF THE MUFFLER. THIS CLAMP WILL BE USED TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN.




INSTALL REAR MUFFLER HANGER #F INTO RUBBER GROMMET JUST ABOVE THE OUTLET OF THE MUFFLER. THE END OF THE HANGER WILL POINT TOWARDS THE PASSENGER SIDE OF THE VEHICLE. DO NOT TIGHTEN.



INSTALL TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL EXITPIPE #D ONTO TAILPIPE. ROTATE THE PIPE UNTIL IT IS LEVEL. USE CLAMP #H TO SECURE. DO NOT TIGHTEN.



INSTALL THE STAINLESS TIP. NOW GO BACK AND TIGHTEN ALL CLAMPS STARTING IN THE FRONT AND WORKING BACK.

**MAKE SURE YOU HAVE MINIMUM OF 1" CLEARANCE FROM ALL FUEL LINES, BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**