



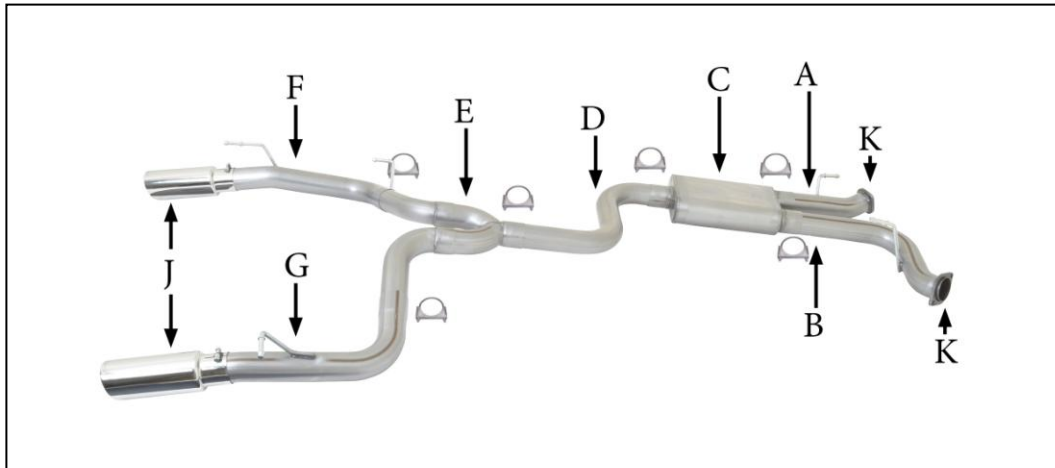
INSTALLATION INSTRUCTIONS

TOYOTA LAND CRUISER

5.7L V8 DUAL REAR 3.0" EXHAUST

NOTE: SPARE TIRE WILL NEED TO BE REMOVED

PART #18818



ITEM	PART #	QTY	DESCRIPTION
A	999700954S	1	3.0" DRIVER SIDE HEADPIPE W/ FLANGE
B	999700955S	1	3.0" PASSENGER SIDE HEADPIPE W FLANGE
C	BM0110	1	3.0" DUAL/SINGLE MUFFLER
D	999700956S	1	3.0" OVERAXLEPIPE
E	999700957S	1	3.0" Y-PIPE
F	999700958S	1	3.0" DRIVER SIDE EXIT PIPE
G	999700959S	1	3.0" PASSENGER SIDE EXIT PIPE
H	OHD300	6	3.0" EXHAUST CLAMP
I	800031	1	PASSENGER SIDE EXIT PIPE HANGER
J	500641	2	4.0" ROLLED EDGE SLASH TIP
K	BO-1026	1	HEADPIPE FLANGE BOLT KIT
L	4240	1	PASSENGER SIDE EXIT PIPE RUBBER HANGER

Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART# 18818

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

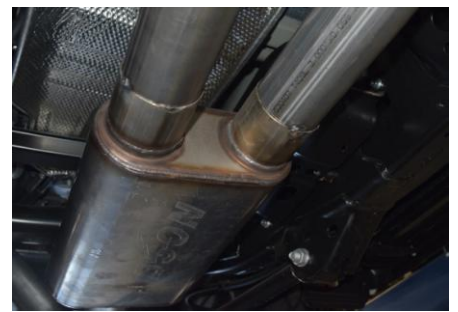
1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed **un-bolt the muffler and head pipe in front of the factory muffler**. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used. Remove the factory driver side tow bar and do not re install.



2. Before installing the Gibson exhaust you will need to remove the factory trailer wiring connector and wiring loom bracket seen in the photo above. Please Zip tie the two plug up and away from the exhaust. This will not be re used. Remove your factory spare tire. It will not be re installed.



3. Install your Driver side head pipe #A using the factory Gasket and supplied bolts in Item #K and install your Passenger side headpipe. Do not tighten until final install.



4. Install the Gibson Muffler with Logo facing downward. Use jackstand to support muffler Do not tighten until final install.



5. Install the hanger Item# I on the passenger side frame rail using the existing hardware that supported the OEM wiring harness bracket. Install rubber the hanger. Now Install the overaxle pipe into the outlet of the muffler. Note the long section of the pipe will go in the muffler outlet. Do not tighten.



6. Install the Y-pipe Item # E with the long portion of the Y pipe heading to the Passenger side. Install both exit pipes. With everything in place adjust the kit to obtain the proper clearance. Minor adjustments make big changes so take your time. Install the Gibson Tips. Begin to tighten exhaust starting at the front flange connections.



7. After each connection has been tighten go back and double check your tip positions as things can change with each connection being tighten. Use a stainless cleaner weekly to maintain the polished finish of the tips.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.