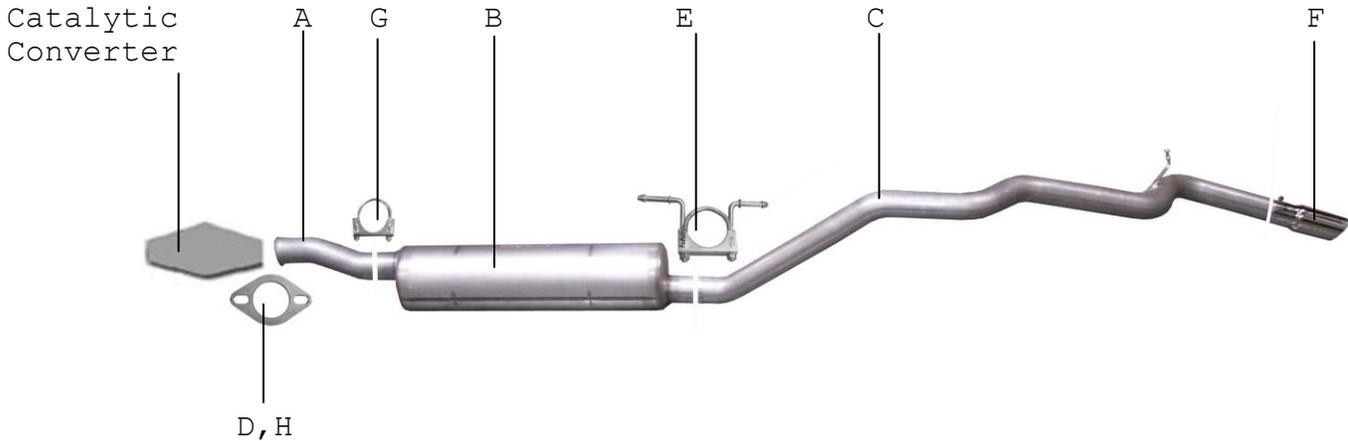




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE EXHAUST**  
**MERCURY MOUNTAINEER 4.0L, SOHC 2/4WD 4DOOR**  
**FORD EXPLORER 4.0L, SOHC 2/4WD 4DOOR**  
**SINGLE INLET MUFFLER W/SLIP FLANGE**  
**PART # 19684**



ITEM	PART #	QUANTITY	DESCRIPTION
A	700314	1	2 ½" HEADPIPE
B	788500	1	SUPERFLOW MUFFLER
C	700296	1	2.5" OVERAXLE TAILPIPE
D	GP-102	1	FLANGE
E	4144	1	REAR MUFFLER HANGER
F	500361	1	3" STAINLESS TIP
G	5757	1	2-1/2" CLAMP
H	BO-1034	1	BOLT KIT FOR FLANGE GP-102

**WILL NOT FIT WITH RELOAD LEVELING SUSPENSION**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM

# EXHAUST INSTALLATION # 19684

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFTEY PRECAUTION. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFTEY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

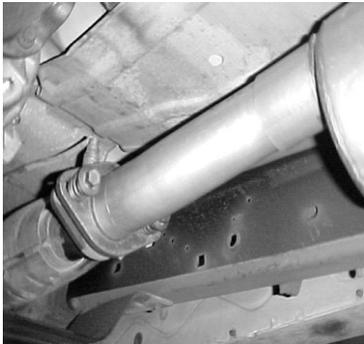
15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND, WD40



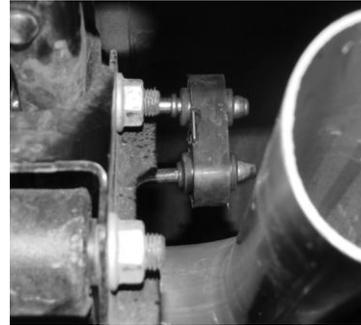
LAY OUT THE GIBSON EXHAUST AND COMPARE PART NUMBERS TO THE MANUAL. FOR AN EASIER REMOVAL LUBE ALL RUBBER GROMMETS WITH WD-40 AND CUT THE TAILPIPE DIRECTLY BEHIND THE MUFFLER. UN-BOLT THE FLANGE LOCATED IN FRONT OF STOCK MUFFLER. THEN REMOVE LEAVING ALL RUBBER GROMMETS IN PLACE. **YOU WILL REUSE STOCK HEADPIPE FLANGE BOLTS.**



FOR AN EASIER INSTALLATION OF THE OVERAXLE PIPE DISCONNECT THE LOWER REAR SHOCK MOUNT.



SLIDE FLANGE #D ONTO HEADPIPE #A AND BOLT TO FACTORY HEADPIPE REUSING FACTORY NUTS & BOLTS. (DO NOT TIGHTEN). OUTLET OF HEADPIPE SHOULD BE AT ABOUT 1'O'CLOCK. SLIDE MUFFLER #B ONTO THE HEADPIPE NO MORE THEN 2" AND NO LESS THEN 1" ON THE INLET OF THE MUFFLER AND CLAMP WITH #G. MUFFLER INLET IS LOOKING INTO THE LOUVERS.



SLIP THE OVERAXLE PIPE #C THROUGH THE LEAF SPRING IN BETWEEN THE SHOCK AND THE SWAY-BAR AND INTO THE MUFFLER AT LEAST 1 1/2" NO MORE THAN 2" USE HANGER #E TO CLAMP PIPE TO MUFFLER.



INSERT TAILPIPE WELDED HANGER INTO THE RUBBER GROMMET. ROTATE OVERAXLE PIPE UNTIL YOU HAVE A MINIMUM 1" CLEARANCE.



ONCE THE MUFFLER AND HEADPIPE ARE INSTALLED ROTATE THE MUFFLER AND HEADPIPE UNTIL MUFFLER OUTLET IS POSITIONED AT 3 O'CLOCK AND SITTING LEVEL UNDERNEATH THE VEHICLE. INSTALL THE O.E. HANGER #E ONTO OUTLET OF MUFFLER AND INSERT WELDED HANGERS INTO RUBBER GROMMET.



INSTALL YOUR STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. TIGHTEN ALL CLAMPS AND HANGERS. REINSTALL THE REAR SHOCK MOUNT.

**"MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM FUEL & BRAKE LINES, TIRES, SHOCKS, SWAY-BAR, ETC."**