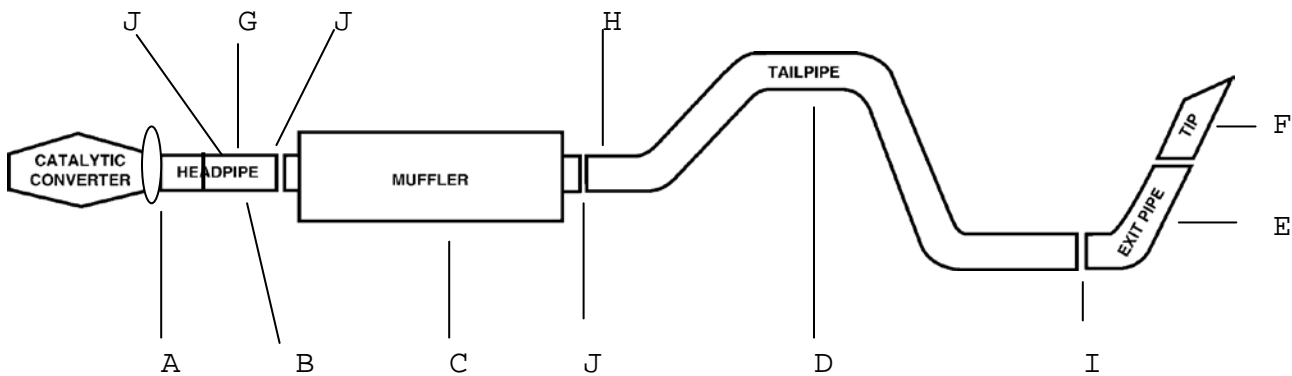




INSTRUCTION MANUAL

CAT-BACK SINGLE EXHAUST

CHEVY 1500 TRUCK 4.3L, 5.0L, 5.7L
2WD ONLY
EXTENDED CAB, LONG BED
PART # 315573L



ITEM	PART #	QUANTITY	DESCRIPTION
A	50036	1	3" X 28" HEADPIPE W/FLANGE#GP-105
B	30027	1	3" X 24" EXTENSION PIPE
C	788025	1	SUPERFLOW MUFFLER
D	50030R	1	3" OVERAXLE TAILPIPE
E	50032R	1	3" TURNOUT PIPE
F	500360	1	3-1/2" STAINLESS TIP
G	500448	1	FRONT EXT. PIPE HANGER
H	500441	1	REAR MUFFLER HANGER
I	500442	1	TAILPIPE HANGER
J	OHD300	3	3" CLAMP

***Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our Technical
Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.***

EXHAUST INSTALLATION

PART # 315573L

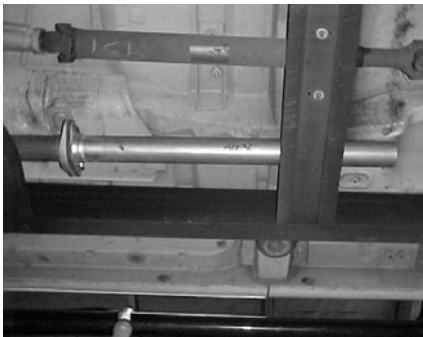
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE THE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE TRUCK, SET PARKING BREAK, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES.

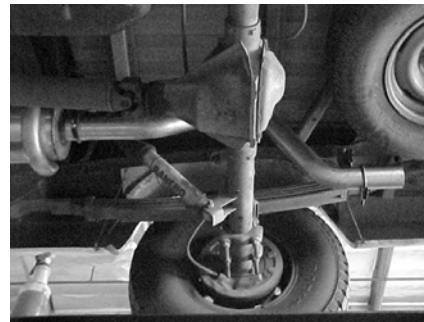
SUGGESTED TOOLS:

9/16" SOCKET, 15MM SOCKET, WD-40, HACKSAW, JACKSTAND

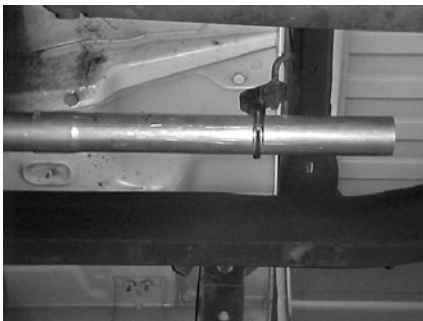
- *LAYOUT THE GIBSON EXHAUST SYTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING. MATCH ALL PART NUMBERS WITH THE NUMBERS ON THE MANUAL.*



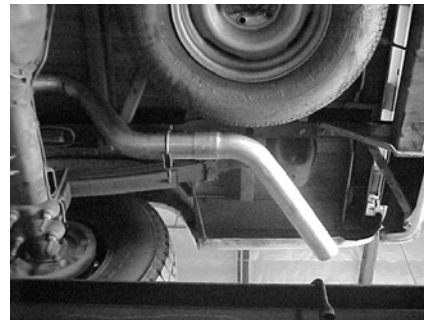
RAISE VEHICLE AND SUPPORT WITH STANDS. UNBOLT STOCK FLANGE BEHIND THE REAR OF THE CONVERTER. **YOU WILL REUSE THE FACTORY BOLTS.** USE JACKSTANDS TO SUPPORT THE CONVERTER SO IT WON'T DROP. REMOVE STOCK HANGERS LEAVING ALL RUBBER GROMMETS IN PLACE. CUT THE STOCK TAILPIPE FOR EASIER REMOVAL.



INSERT THE OVER AXLE TAILPIPE #D INTO REAR OF MUFFLER NO LESS THAN 1 1/2" AND NO MORE THAN 2". CONNECT TO THE MUFFLER AND CLAMP USING #J. DO NOT TIGHTEN.



CONNECT FLANGED HEADPIPE #A TO THE STOCK FLANGE BEHIND THE CONVERTER. **DO NOT TIGHTEN.**



SLIDE EXTENSION PIPE #B OVER FLANGED HEADPIPE NO LESS THAN 1 1/2" AND NO MORE THAN 2". SLIDE HANGER #G INTO RUBBER GROMMETS AND CLAMP. BOLTS WILL BE FACING DRIVERSIDE. ATTACH TO HEADPIPE WITH CLAMP #J. **DO NOT TIGHTEN.**



SLIDE MUFFLER #C, WITH INLET TOWARDS THE CONVERTER, OVER HEADPIPE #B NO LESS THAN 1 1/2" AND NO MORE THAN 2". USE A JACKSTAND TO SUPPORT THE MUFFLER. CONNECT CLAMP #H TO MUFFLER OUTLET. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL STAINLESS STEEL TIP. CLAMP DOWN. TO CLEAN STAINLESS STEEL TIP USE STAINLESS STEEL OR ALUMINUM CLEANER. **MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.** WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMP DOWN SECURELY.