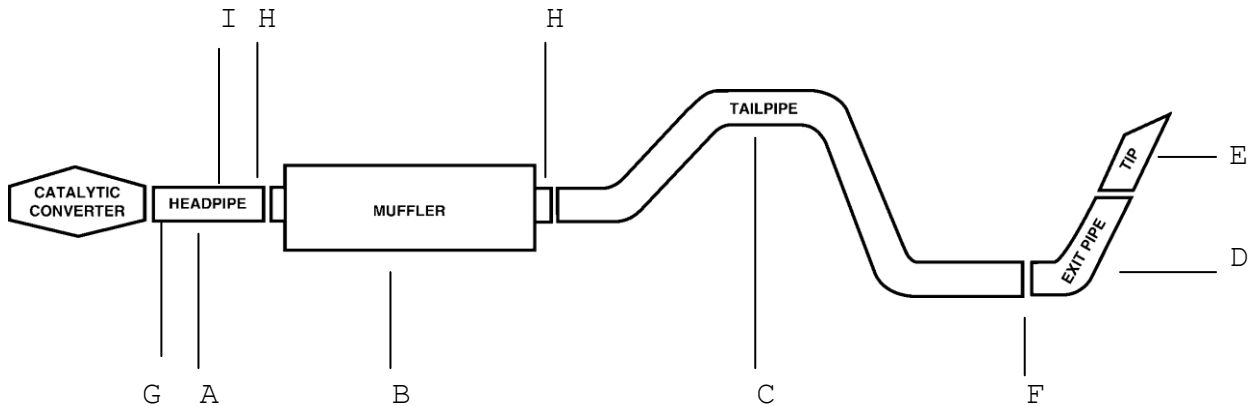# GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST
CHEVY TRUCK 4.3L-5.0L 2/4WD
STANDARD CAB, LONG BED
PART # 315580L

ITEM	PART #	QTY	DESCRIPTION
A	25027	1	3" X 27" HEADPIPE
B	788025	1	SUPERFLOW MUFFLER
C	700175	1	3" OVERAXLE TAILPIPE
D	50032R	1	3" TURNOUT TAILPIPE
E	500360	1	3-1/2" STAINLESS TIP
F	500033	2	O.E. HANGER WITH CLAMP*
G	5757	1	2-1/2" CLAMP
H	OHD300	2	3" CLAMP
I	40075	1	HEADPIPE HANGER

*USE STOCK BOLT FOR GIBSON HANGER PART#500033

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call out Technical Department at (800) 528-3044, Monday through Friday,8:00 am to 5:00 pm.

EXHAUST INSTALLATION #315580L

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK,SET PARKING BRAKE, BLOCK TIRES,AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW   JACKSTAND   9/16" WRENCH   ½" WRENCH

1. Raise vehicle and suport with stands. Remove stock hangers Leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.

2. Lay out the GIBSON EXHAUST on the floor so it looks like the drawing with hangers in the proper location

3. Connect headpipe # A behind the stock converter, and connect with clamp # G. Attach hanger # I to headpipe.

4. Connect muffler # B with inlet towards the converter to the headpipe. Use a jack stand to support the muffler and connect with clamp # H. Muffler is looking into the louvers.

5. Install the overaxle tailpipe # C, connect to the muffler and clamp #H. Do not tighten bolts.

6. Connect turnout exitpipe # D to the rear of the overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # F.

7. Install stainless tip. Clamp down. To clean tip use a scott brite pad and any stainless or aluminum cleaner.

SPECIAL NOTES:

*MAKE SURE YOU HAVE AT LEAST 1" CLEARNACE ON ALL PIPE FROM ALL RUBBER BRAKE LINES,SHOCK BOOTS,TIRES,ETC.