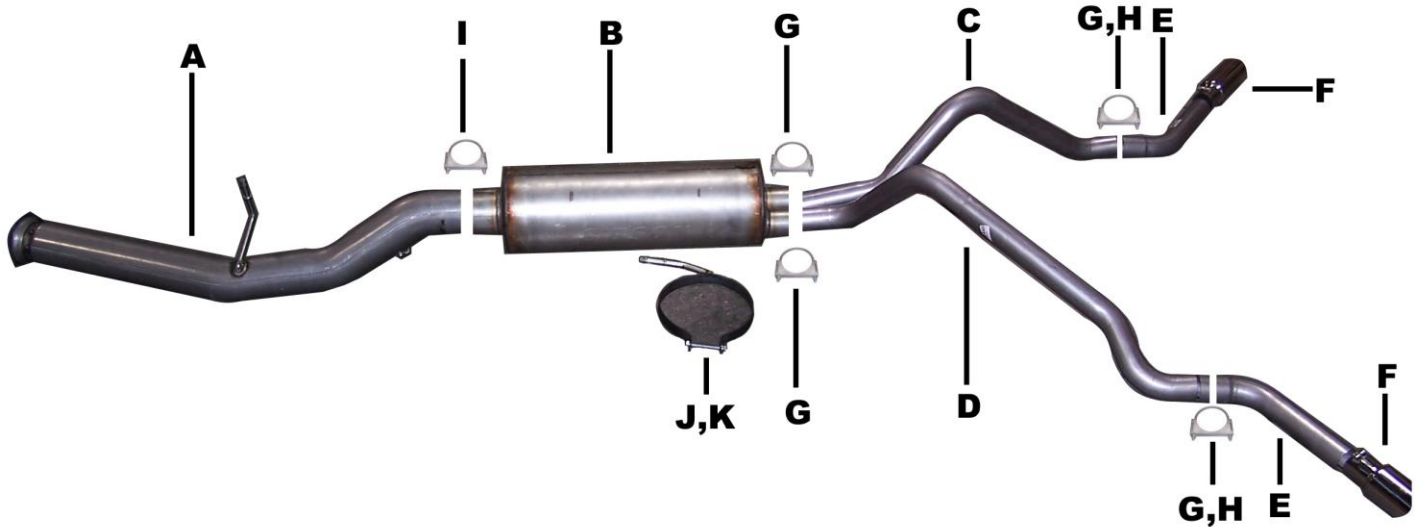




# INSTALLATION INSTRUCTIONS

## CAT-BACK DUAL EXTREME EXHAUST

### SILVERADO, SIERRA CLASSIC 2500HD, 6.0L, 2/4WD CREW CAB, SHORT BED PART #5020



ITEM	PART	QUANTITY	DESCRIPTION
A	700887	1	4" HEADPIPE W/ WELDED HANGERS
B	758401	1	SUPERFLOW MUFFLER
C	700445	1	2 1/2" PASSENGER SIDE OVERAXLE TAIL PIPE
D	700446	1	2 1/2" DRIVER SIDE OVERAXLE EXIT PIPE
E	700448	2	2 1/2" EXIT PIPES
F	500374	2	3 1/2" STAINLESS STEEL TIPS
G	5757	4	2 1/2" CLAMPS
H	4201	2	TAIL PIPE HANGERS
I	4171	1	4" CLAMP
J	4264	1	BAND CLAMP
K	BO-1015	1	BOLT KIT FOR BAND CLAMP

\* MUST REMOVE SPARE TIRE HEAT SHIELD.

**Thank you for purchasing our Gibson exhaust system for your vehicle.  
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm.**

# INSTALLATION INSTRUCTIONS #5020

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 10, 14, 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, unbolt the head pipe at the 2 bolt flange. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system.



7. Install driver side over axle tail pipe #D into muffler 1 1/2"-2". Support end of tail pipe with jack stand and attach to clamp #G.



3. Install head pipe #A, using the two stock bolts. Insert hangers into rubber grommets. Do not tighten.



8. Install passenger side over axle tail pipe #C into muffler 1 1/2"-2". Secure with clamp #G. Do not tighten.



4. Slide muffler #B onto head pipe #A 1 1/2"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #I to secure the muffler to the head pipe. Do not tighten. Install band clamp #J onto muffler. Insert hanger on band clamp into rubber grommets. Use bolt kit provided. Do not tighten.



9. Install tail pipe hangers #H onto end of tail pipes using clamp #G. There will be about a 2" hole above the end of both tail pipes on the frame to bolt the hangers. Do not tighten.



10. Install exit pipes #F. Use clamps #G to secure exit pipes to tail pipes. Clamps #G also attach to metal hangers #H. Install stainless steel tips. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

**Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.**