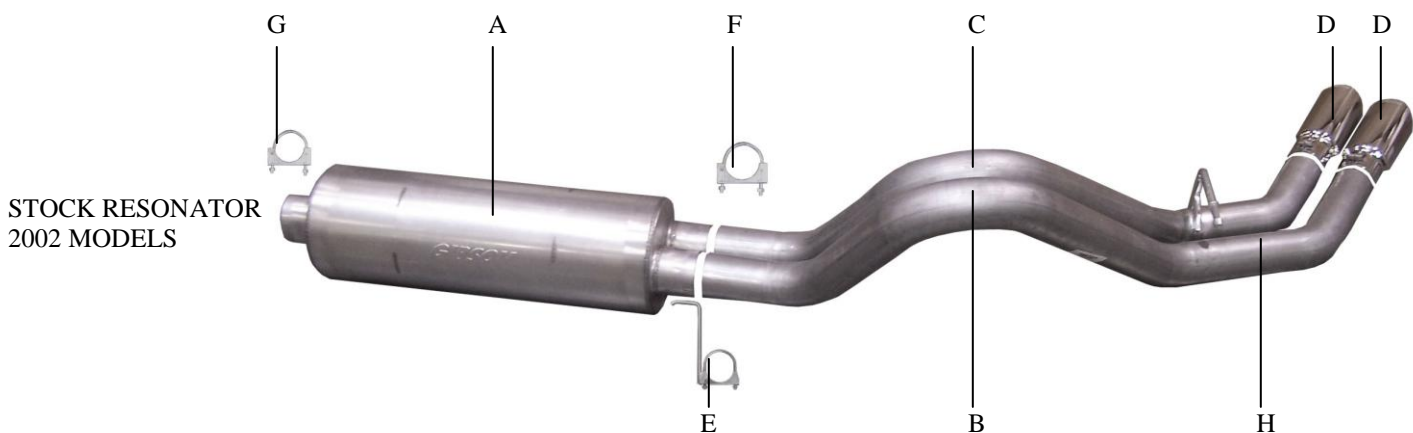




**INSTRUCTION MANUAL**  
**CAT BACK DUAL SPORT EXHAUST**  
**CHEVROLET/GMC TRUCK 2500HD/3500HD 6.6L**  
**DURAMAX DIESEL**  
**EXTENDED & CREW CAB SHORT BED, 2/4WD**  
**PART # 5209**



ITEM	PART #	QUANTITY	DESCRIPTION
A	758350	1	3 ½" SUPERFLOW MUFFLER – 3" OUTLET
B	700397	1	3" DRIVER SIDE TAILPIPE
C	700398	1	3" PASSENGERSIDE TAILPIPE
D	500379	2	4" STAINLESS TIPS
E	4185	1	REAR MUFFLER HANGER
F	OHD300	1	3" CLAMPS
G	4170	1	3-1/2" CLAMP
H	BO-906	2	BOLT KIT FOR TAILPIPE

**2001-HAS NO STOCK RESONATOR**  
**2002 /03-HAS A STOCK RESONATOR**

THANK YOU FOR CHOOSING OUR GIBSON PERFORMANCE EXHAUST FOR YOUR VEHICLE. IF  
YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL  
DEPARTMENT AT (800) 528-3044, MONDAY THROUGH FRIDAY,  
8:00 AM TO 5:00 PM.

# EXHAUST INSTALLATION #5209

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.  
**DO NOT WORK WITH HOT PIPES!!!**

## SUGGESTED TOOLS

9/16", 1/2" SOCKET & WRENCH, JACK STANDS, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



CUT HERE

TO REMOVE STOCK EXHAUST, CUT OFF YOUR STOCK SYSTEM JUST IN FRONT OF THE MUFFLER AFTER THE WELD. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS.



SLIDE PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2" AND INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #F TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL MUFFLER #A ONTO STOCK HEADPIPE UNTIL IT HITS THE WELD FOR THE HANGER. USE CLAMP #G TO SECURE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. MAKE SURE OUTLETS ARE LEVEL.



SLIDE DRIVERS SIDE TAILPIPE #B INTO MUFFLER 1-1/2" TO 2". NEXT SECURE TAILPIPE TOGETHER WITH BOLT KITS # H THE DRIVERS SIDE TABS ON PIPE SHOULD BE ON THE BOTTOM PASSENGER SIDE TAB. ON THE TOP. SECURE DRIVERS SIDE PIPE TO MUFFLER WITH REAR MUFFLER HANGER # E. DO NOT TIGHTEN.



INSTALL REAR MUFFLER HANGER #E ONTO DRIVERS SIDE MUFFLER OUTLET. INSERT HANGER INTO RUBBER GROMMET LOCATED JUST BEHIND THE DRIVERS SIDE OUTLET. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS STEEL TIPS. TO CLEAN TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS OR ALUMINUM CLEANER. AFTER YOU HAVE CHECKED FOR CLEARANCES GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS.

**“MAKE SURE YOU HAVE A 1” CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, SHOCKS, TIRES, ETC...”**