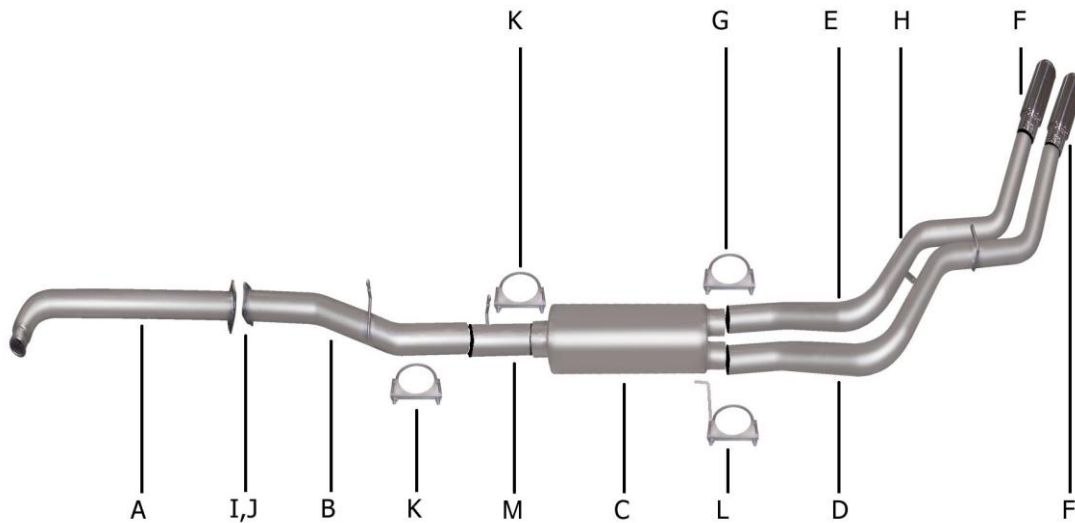




INSTRUCTION MANUAL
CAT BACK DUAL SPORT EXHAUST W/ DOWNPIPE
CHEVROLET/GMC TRUCK 2500HD, 3500, 6.6L DIESEL 2/4WD
CREW CAB, LONG BED
PART # 5218



ITEM	PART #	QUANTITY	DESCRIPTION
A	700633	1	4" DOWN PIPE W/ FLANGE AND W/ HANGER
B	700649	1	4" DOWN PIPE W/ FLANGE AND W/ HANGER
C	758400	1	SUPERFLOW MUFFLER
D	700400	1	3" DRIVER SIDE TAILPIPE
E	700399	1	3" PASSANGER SIDE TAILPIPE
F	500379	2	4" STAINLESS TIPS
G	OHD300	1	3" CLAMPS
H	BO-906	1	BOLT KIT FOR TAILPIPES
I	BO-1038	1	BOLT KIT FOR DOWNPIPE FLANGE
J	9252	1	GASKET FOR DOWNPIPE FLANGE
K	4171	2	4" CLAMP
L	4185	1	REAR MUFFLER HANGER
M	700650	1	4" INTERMEDIATE PIPE W/HANGER

THIS KIT DOES NOT USE YOUR FACTORY CONVERTER.

THANK YOU FOR CHOOSING OUR GIBSON PERFORMANCE EXHAUST FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM.

DOWN PIPE INSTRUCTIONS- STEP 1

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS

9/16", 1/2" SOCKET & WRENCH, JACK STANDS, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



TO INSTALL YOUR GIBSON DOWN PIPE YOU NEED TO REMOVE YOUR STOCK EXHAUST. REMOVE IT FROM THE 4 BOLT FLANGE IN FRONT OF YOUR STOCK MUFFLER. CUT OFF YOUR STOCK TAILPIPE FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGER.



INSTALL DOWNPIPE #A ONTO TURBO RE-USING YOUR STOCK CLAMP. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



WHEN REMOVING THE FACTORY DOWNPIPE IT IS NECESSARY TO CUT YOUR FACTORY PIPE BELOW BEND AS SEEN IN PICTURE.



INSTALL DOWNPIPE #B ONTO PIPE #A. USING GASKET #J AND BOLT KIT #I INSERT WELDED HANGERS INTO RUBBER GROMMETS.



REMOVE THE REMAINING STOCK DOWN PIPE BY UNCLAMPING IT FROM THE TURBO HOUSING. USE A 11MM SOCKET OR WRENCH TO REMOVE YOUR STOCK PIPE THROUGH THE BOTTOM. DO NOT DISCARD THE STOCK CLAMP YOU WILL NEED TO RE-USE IT.



NEXT, INSTALL THE INTERMEDIATE PIPE #M ONTO DOWNPIPE #B. INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP #K TO SECURE PIPES TOGETHER. DO NOT TIGHTEN

NOW INSTALL YOUR CAT-BACK EXHAUST ACCORDING TO THE INSTRUCTIONS PROVIDED IN STEP 2.

EXHAUST INSTALLATION #5218 – STEP 2



INSTALL MUFFLER #C ONTO PIPE #M. USE CLAMP #K TO SECURE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN.



SLIDE DRIVERS SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". SECURE WITH CLAMP #L. USE BOLT KIT #H TO SECURE THE TAILPIPES TOGETHER. THE TABS ON THE DRIVERS SIDE TAILPIPE SHOULD BE ON THE BOTTOM.



INSTALL REAR MUFFLER HANGER #L ONTO DRIVERS SIDE MUFFLER OUTLET. INSERT HANGER INTO RUBBER GROMMET LOCATED JUST ABOVE THE DRIVERS SIDE OUTLET. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS STEEL TIPS #F. TO CLEAN TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS OR ALUMINUM CLEANER. AFTER YOU HAVE CHECKED FOR CLEARANCES GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS.



SLIDE PASSENGER SIDE TAILPIPE #E INTO MUFFLER 1-1/2" TO 2". USE CLAMP #G TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, SHOCKS, TIRES, ETC..."