



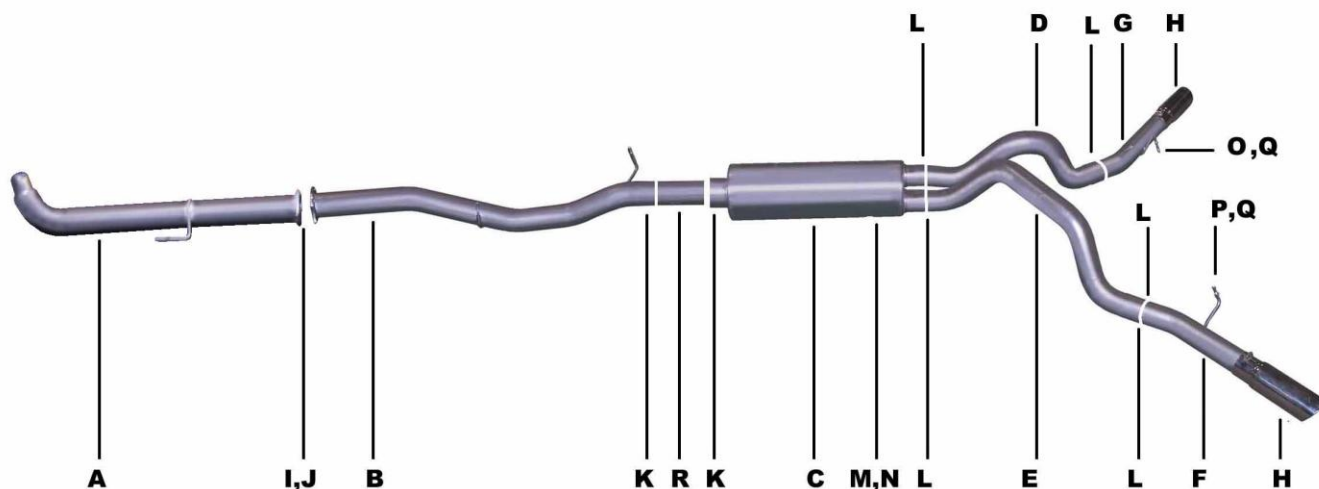
# INSTRUCTION MANUAL

## CAT-BACK EXTREME DUAL EXHAUST W/ DOWNPIPE

CHEVY/GMC 2500HD/3500 TRUCK 6.6L DURAMAX DIESEL

CREW CAB / LONG BED

**PART #5567**



ITEM	PART #	QTY.	DESCRIPTION
A	700633	1	4.00" Downpipe w.Flange GP-533 & Welded Hanger
B	700740	1	4.00" HeadPipe w/ Flange GP-533 & Welded Hanger
C	758400	1	SuperFlow Muffler
D	700705	1	3.00" Passenger Tail Pipe
E	700706	1	3.00" Driverside Tail Pipe
F	700746	1	3.00" Exitpipe w/ welded hangers
G	700747	1	3.00" Exitpipe w/ welded hanger
H	500379	2	4.00" Stainless Tip
I	BO-1038	1	Bolt Kit for Down-pipe
J	9252	1	Gasket for Down-pipe Flange
K	4171	2	4.00" Clamp
L	OHD300	4	3.00" Clamp
M	4247	1	Band Clamp w/ Weld Hanger
N	BO-1015	1	Bolt Kit for Band Clamp
O	4248	1	Pass. Rear Tailpipe hanger
P	4249	1	Driver Rear Tailpipe hanger
Q	4240	2	Rear hanger Rubber Grommets
R	700748	1	4" x 12" Extension pipe

**WILL NOT FIT WITH FUEL TANK MOUNTED IN THE REAR CENTER FRAME**

**WILL NOT FIT WITH 5<sup>TH</sup> WHEEL TRAILER HITCH**

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPT. AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM.

# **DOWN PIPE INSTALLATION**

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

## **SUGGESTED TOOLS**

12MM, 11MM, 15MM SOCKET AND WRENCH, HACKSAW OR SAWZALL, 9/16" SOCKET AND WRENCH, WD-40, JACK STAND



TO INSTALL YOUR GIBSON DOWN PIPE YOU NEED TO REMOVE YOUR STOCK EXHAUST FROM THE CAT BACK. FOR EASIER REMOVAL OF THE FACTORY MUFFLER CUT OFF YOUR STOCK TAILPIPE. NOW REMOVE IT FROM THE 4 BOLT FLANGE IN FRONT OF YOUR STOCK MUFFLER. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGER MOUNTS.



INSTALL DOWNPIPE #A ONTO TURBO. SECURE TURBO USING FACTORY CLAMP. INSERT WELDED HANGER INTO RUBBER GROMMET. SNUG TURBO CLAMP BUT **DO NOT TIGHTEN ANY OF THE GIBSON EXHAUST UNTIL THE VERY END. SOME MINOR ADJUSTMENTS WILL NEED TO BE MADE FOR A FLAWLESS INSTALLTION.**



NOW CUT YOUR STOCK DOWN PIPE BELOW THE BEND AS SEEN IN THE PICTURE. NOW REMOVE YOUR STOCK DOWNPIPE.

**FOR THE CATBACK INSTALLTION PLEASE READ  
PAGE 2.**



REMOVE THE REMAINING STOCK DOWN PIPE BY UNCLAMPING IT FROM THE TURBO HOUSING. USE A 11MM SOCKET OR WRENCH TO REMOVE YOUR STOCK PIPE THROUGH THE BOTTOM. DO NOT DISGARD THE STOCK CLAMP YOU WILL NEED TO RE-USE IT.

# EXHAUST INSTRUCTIONS

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES!!!**

## SUGGESTED TOOLS:

17MM SOCKET & WRENCH, 9/16", 1/2" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW  
**LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.**



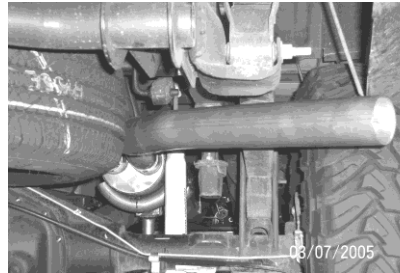
FOR EASIER REMOVAL OF THE STOCK MUFFLER CUT THE FACTORY TAILPIPE JUST BEHIND THE REAR MUFFLER HANGER AND REMOVE. LOCATE THE 4- BOLT FLANGE BEHIND THE FACTORY CONVERTER AND REMOVE THE CAT-BACK. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST HANGERS



INSTALL PASSENGER TAILPIPE # D INTO MUFFLER OUTLET 1 1/2"-2". USE CLAMP # L TO SECURE PIPE TO MUFFLER OUTLET. **DO NOT TIGHTEN**



INSTALL HEADPIPE PIPE# B ONTO DOWNPIPE ATTACH USING BOLT KIT #I and J. **DO NOT TIGHTEN**



INSTALL PASSENGERSIDE EXIT PIPE. #G ONTO TAILPIPE USING CLAMP, # L TO SECURE TOGETHER. **DO NOT TIGHTEN.** INSERT WELDED HANGER INTO RUBBER GROMMET, ROTATE IT TO THE BEST FIT FOR YOUR VEHICLE.



BEFORE INSTALLING THE GIBSON MUFFLER INSTALL BAND CLAMP HANGER NUMBER #M LOOSELY INTO RUBBER GROMMET BACK FROM THE EXTENSION PIPE.

SLIP MUFFLER, # C THROUGH THE BAND CLAMP. INSTALL THE MUFFLER 1 1/2"- 2" ONTO HEADPIPE #B. USE CLAMP # K TO SECURE MUFFLER TO PIPE. **DO NOT TIGHTEN.** INSERT WELDED HANGER INTO RUBBER GROMMETS. MAKE SURE MUFFLER OUTLETS ARE LEVEL.



INSTALL DRIVERSIDE EXIT PIPE, #F ONTO TAILPIPE. USE CLAMP #L TO SECURE TOGETHER. **DO NOT TIGHTEN.** INSERT WELDED HANGER INTO RUBBER GROMMET ROTATE TO THE BEST FIT FOR YOUR VEHICLE.



NEXT ON THE PASSENGERSIDE & DRIVERSIDE, REMOVE THE HITCH BOLT CLOSEST TO THE FRONT OF THE VEHICLE AND INSTALL REAR TAILPIPE HANGERS #N & #O WITH RUBBER GROMMETS #P. LEAVE SNUG UNTIL EXIT PIPES ARE INSTALLED.



INSTALL DRIVERSIDE TAILPIPE # E INTO MUFFLER 1 1/2"-2". USE CLAMP #L TO SECURE PIPE TO MUFFLER OUTLET.



INSTALL YOUR STAINLESS STEEL TIPS TO YOUR DESIRED LOOK AND CLAMP DOWN. WHEN EVERYTHING IS IN PLACE, FIRMLY TIGHTEN DOWN ALL THE BOLTS AND CLAMPS SECURELY STARTING FROM THE FRONT AND WORKING YOUR WAY BACK. THE SYSTEM WILL MOVE WHEN BEING TIGHTEND DOWN. WATCH FOR SHOCK CLEARANCE AND FRAME CLEARANCE. TO CLEAN YOUR STAINLESS STEEL TIPS USE A GOOD QUALITY STAINLESS CLEANER.

IF SYSTEM SEEMS LOOSE AFTER BEING TIGHTEND DOWN LOOSEN CLAMPS AND ROTATE 90 DEGRESS AND RE-TIGHTEN

**"MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM RUBBER BRAKE LINES, FUEL LINES, TIRES, SHOCKS, ETC..."**