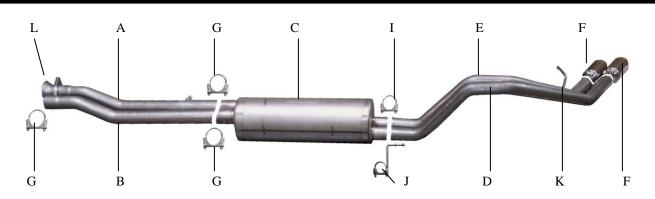


INSTRUCTION MANUAL

CAT BACK DUAL SPORT EXHAUST

CADILLAC ESCALADE EXT CREW CAB,SHORT BED 6.0L, AWD, 4 DR PART# 5606



ITEM	PART#	QTY	DESCRIPTION
A	700508	1	2.5" PASS. SIDE HEADPIPE W/ FLANGE GP-105
В	700509	1	2.5" DRIVER SIDE HEADPIPE
C	788701	1	SUPERFLOW MUFFLER
D	700510	1	2-1/4" DRIVER SIDE TAILPIPE W/HANGER
E	700511	1	2-1/4" PASSENGER SIDE TAILPIPE
F	500395	2	3 ½" STAINLESS STEEL TIPS
G	5757	3	2.5" CLAMP
I	5756	1	2 1/4" CLAMP
J	4208	1	REAR MUFFLER HANGER
K	BO-906	1	BOLT KIT FOR TAILPIPES
L	BO-1028	1	BOLT KIT FOR HEADPIPE FLANGE

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY – FRIDAY, 8:00 AM TO 5:00 PM.

INSTALLATION INSTRUCTIONS PART# 5606

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" SOCKETS & WRENCH, JACK STAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK
EXHAUST CUT YOUR STOCK
TAILPIPE OFF, REMOVE
HANGERS FROM RUBBER
GROMMETS, USE
WD-40 TO HELP WITH
REMOVAL. NOW UN-BOLT
YOUR FACTORY EXHAUST
AT THE FLANGES LOCATED
JUST AFTER YOUR Y-PIPE.



INSTALL PASSENGER SIDE OVERAXLE TAILPIPE # E INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #I TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



BOLT PASSENGER SIDE HEADPIPE # A USING HARDWARE KIT # L. DO NOT TIGHTEN. INSERT HANGER INTO RUBBER GROMMET, NEXT SLIP DRIVER SIDE HEADPIPE # B ONTO FACTORY PIPE USE CLAMP # G TO SECURE. DO NOT TIGHTEN.



INSTALL DRIVERS
SIDE OVERAXLE
TAILPIPE # D INTO
MUFFLER 1-1/2" TO
2". ATTACH TO
MUFFLER OUTLET
USING HANGER
J. USE BOLT KIT #K
TO ATTACH BOTH
TAILPIPES
TOGETHER DRIVERS
SIDE TAB WILL BE
ON THE BOTTOM.



NEXT INSTALL MUFFLER #C. SLIDE IT ONTO HEADPIPE 1-1/2" TO 2". ATTACH TO HEADPIPE WITH CLAMP # G. INLET OF MUFFLER SHOULD FACE TOWARDS THE MOTOR. INSTALL REAR MUFFLER HANGER #J INTO RUBBER GROMMET LOCATED JUST ABOVE THE DRIVERS SIDE OUTLET OF THE MUFFLER. SLIDE CLAMP ONTO MUFFLER OUTLET. INLET OF MUFFLER IS LOOKING INTO THE LOUVERS. DO NOT TIGHTEN.





INSTALL YOUR
STAINLESS STEEL
TIPS. TO CLEAN TIPS
USE ANY STAINLESS
OR ALUMINUM
CLEANER AND A
SCOTCH BRITE PAD.
NOW GO BACK AND
TIGHTEN ALL NUTS,
BOLTS AND CLAMPS
STARTING FROM THE
FRONT AND WORKING
BACK.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC..."