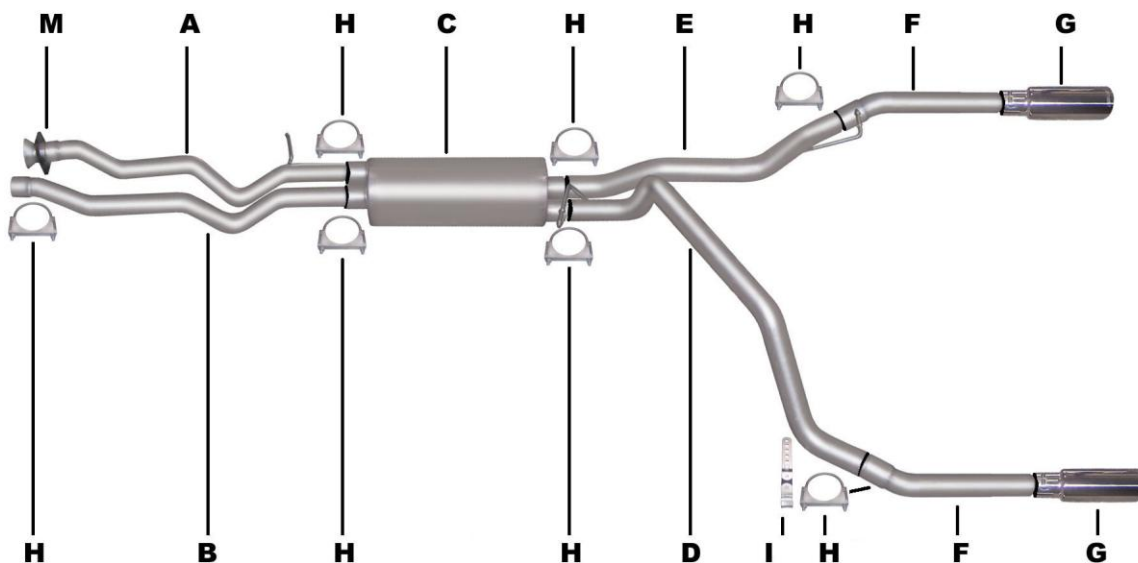




INSTALLATION INSTRUCTIONS
CAT BACK SPLIT REAR EXHAUST
CHEVY SILVERADO 1500 SS VORTEC MAX 6.0L 2/4WD
EXTENDED & CREW CAB, STANDARD BED
PART #5613



ITEM	PART #	QUANTITY	DESCRIPTION
A	700512	1	2½" Passenger side headpipe w/GP-305 flange
B	700825	1	2½" Driver side headpipe
C	766024	1	Superflow muffler
D	700828	1	2½" Driver side over axle tailpipe
E	700829	1	2½" Passenger side over axle tailpipe
F	700830	2	2½" Exit pipe
G	500374	2	3½" Stainless tip
H	5757	7	2½" Clamp
I	4341	1	Driver side rear hanger
K	4137	1	Spare tire bracket
L	ZIP	2	Zip tie
M	BO-1018	1	Bolt kit for headpipe

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

INSTALLATION INSTRUCTIONS #5613

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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: **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and**
: **recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**
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1. To remove the stock exhaust un-bolt it from factory Y-pipe. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe just behind the muffler and remove exhaust.



5. Attach rear hanger #I to the bottom of the frame about 16" from rear of frame.



2. Install passenger head pipe #A onto stock Y-pipe with bolt kit #M. Use a jack stand to support the headpipe. DO NOT TIGHTEN. Next install driver headpipe #B onto the factory pipe, secure with clamp #H. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.



6. Install passenger tailpipe #E onto muffler 1 1/2"-2" secure using clamp #H. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.



3. Install muffler #C onto headpipes 1 1/2"-2" with the louvers facing towards the Y-pipe. Use a jack stand to support the muffler. Use clamp #H to secure the muffler to the headpipes. DO NOT TIGHTEN.



7. Install exit pipes #F onto tailpipes and secure with clamp #H. DO NOT TIGHTEN. Cut exit pipe to desired length. Repeat for other side.



4. Install driver tailpipe #D onto muffler 1 1/2"-2". Route between shock and spare tire. Secure using clamp #H. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.



8. Install stainless steel tips #G. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use zip tie to secure brake/fuel lines away for exhaust. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration.

