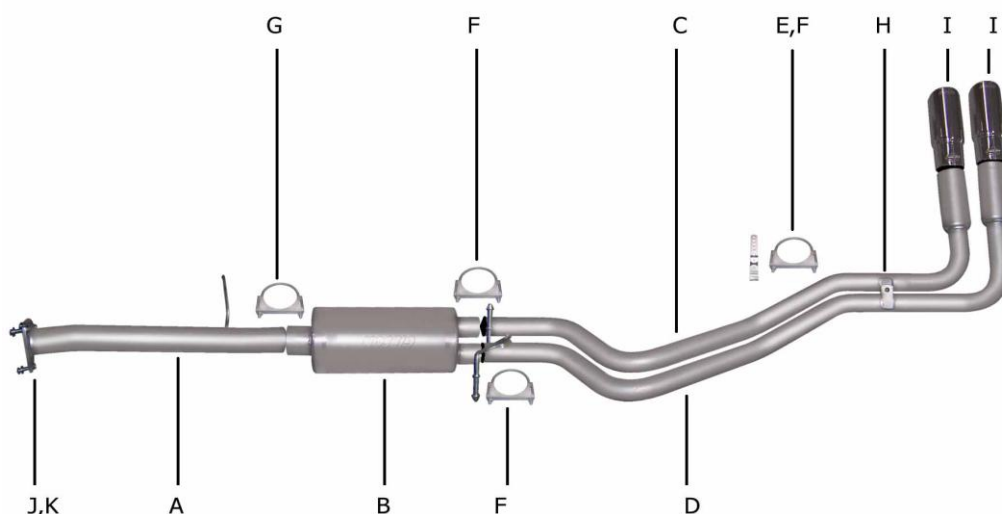




INSTRUCTION MANUAL
CAT-BACK DUAL SPORT EXHAUST
CHEVY S10/SONOMA TRUCK 4.3L 2WD
EXTENDED CAB, SHORT BED
PART #5904



ITEM	PART #	QUANTITY	DESCRIPTION
A	700323	1	HEADPIPE WITH FLANGE #GP-101
B	758216	1	SUPERFLOW MUFFLER
C	700321	1	1 3/4" PASSENGER SIDE OVERAXLE TAILPIPE
D	700322	1	1 3/4" DRIVERS SIDE OVERAXLE TAILPIPE
E	4120	1	TAILPIPE REAR HANGER
F	5755	3	1 3/4" CLAMP
G	5757	1	2 1/2" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPE
I	500361	2	3" STAINLESS TIPS
J	9684	1	HEADPIPE GASKET
K	BOLT KIT FOR HEADPIPE FLANGE		
	3270	3	3/8" X 2" BOLT
	9535	6	3/8" WASHER
	2724	3	3/8" LOCK NUT

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle.
 If you need further assistance, please do not hesitate to call our Technical Department at
 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM.

INSTALLATION INSTRUCTIONS

PART #5904

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK ON HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 1/2" WRENCH, JACK STAND, WD-40, HACKSAW

LAY OUT THE GIBSON EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING. BE CAREFUL NOT TO DAMAGE THE FACTORY GASKET WHEN REMOVING YOUR STOCK SYSTEM!!



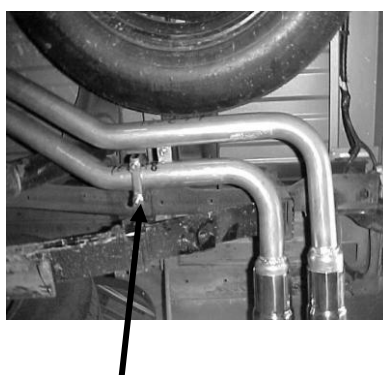
UNBOLT THE FACTORY EXHAUST AT THE FLANGE BEHIND THE CATALYTIC CONVERTER.



INSTALL TAILPIPES #C & #D INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGERS INTO THE RUBBER GROMMETS. USE CLAMP #F AND ATTACH TAILPIPES TO MUFFLER. DO NOT TIGHTEN.



BOLT HEADPIPE #A TO STOCK FLANGE USING BOLT KIT #K AND GASKET #J. INSTALL WELDED HANGER INTO THE RUBBER GROMMET.



REMOVE FACTORY REAR HANGER FROM THE FRAME ON PASSENGER SIDE. MEASURE ABOUT 19" FROM BACK OF FRAME AND INSTALL #E HANGER USING THE LARGER HOLE. ATTACH WITH CLAMP #F. USE BOLT KIT #H TO CONNECT AND LINE UP TAILPIPES AT REAR TAB.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2". USE CLAMP #G TO SECURE HEADPIPE TO MUFFLER. DO NOT TIGHTEN. USE A JACKSTAND TO SUPPORT MUFFLER.



ROLL AND ALIGN TAILPIPES FOR DESIRED LOOK. TIGHTEN ALL BOLTS STARTING FROM THE HEADPIPE AND WORKING BACK. INSTALL STAINLESS STEEL TIPS.

"MAKE SURE YOU HAVE MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC..."