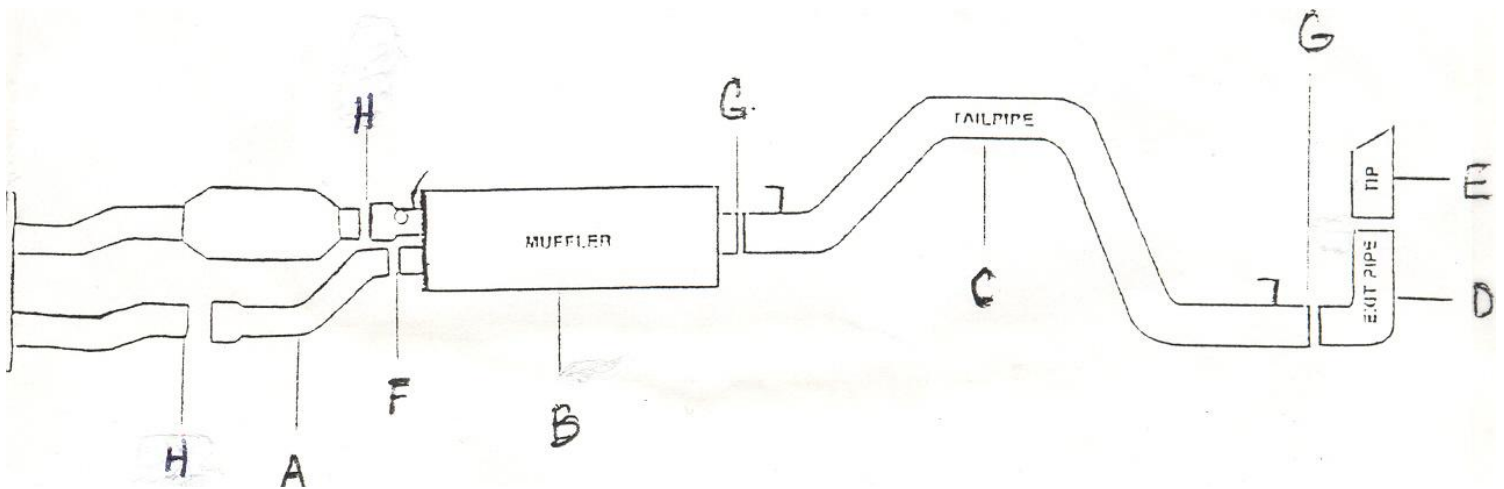




INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

SUBURBAN 2500HD $\frac{3}{4}$ TON
5.7L HD- 7.4L 2/4WD
PART # 615503



ITEM	PART #	QUANTITY	DESCRIPTION
A	175-25030S	1	DRIVERSIDE STAINLESS HEADPIPE ADAPTER
B	758250S-2	1	SUPERFLOW STAINLESS MUFFLER
C	176-500627S	1	3" STAINLESS OVERAXLE TAILPIPE
D	157-50032RS-4	1	3" STAINLESS TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	5757	1	2-1/2" CLAMP
G	0HD300	2	3" CLAMP
H	5758	2	2-3/4" CLAMP

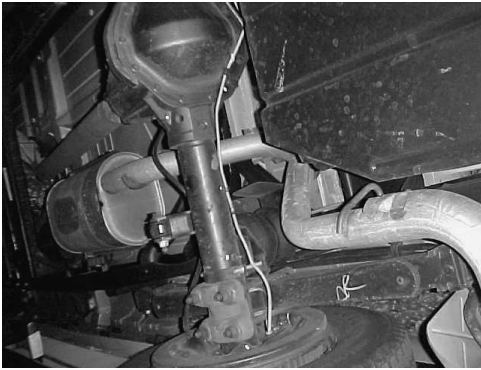
Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 800-528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTRUCTION MANUAL KIT# 615503

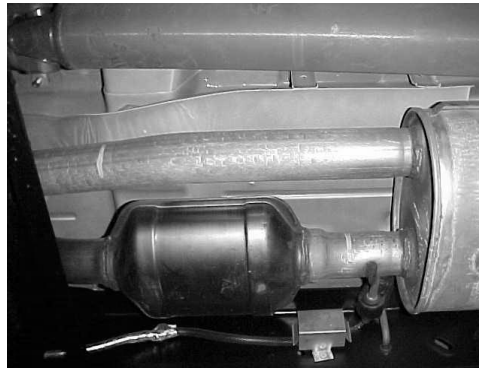
WHEN INSTALLING THIS EXHAUST, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES !

SUGGESTED TOOLS

9/16" SOCKET	7/8" WRENCH
1/2" SOCKET	1/2" WRENCH
JACKSTAND	HACKSAW



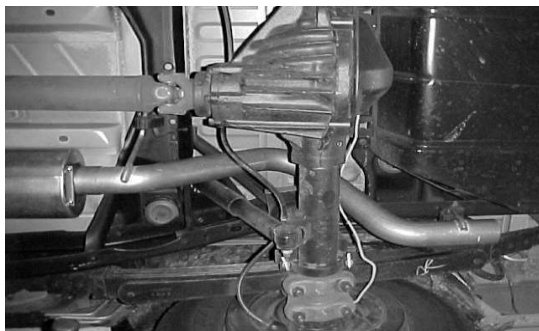
LAY THE GIBSON EXHAUST SYSTEM LIKE IT IS SHOWN ON INSTRUCTION MANUAL AND MAKE SURE ALL PIPE NUMBERS MATCH THE INSTRUCTION NUMBERS. REMOVE O2 SENSER BEFORE CUTTING STOCK HEADPIPE OR TAILPIPE. FOR EASIER REMOVAL OF O2 SENSER, LUBRICATE WITH WD-40 ON PASSENGER SIDE. CUT STOCK TAILPIPE ON THE PASSENGER SIDE JUST BEHIND THE STOCK



BRACE STOCK CATALYTIC CONVERTER SO IT DOES NOT REST ON CROSSMEMBER. THEN ON PASSANGER SIDE CUT 2 1/2" BEHIND THE WELD ON THE CONVERTER. THEN ON THE DRIVER SIDE CUT 17 1/2" BEHIND FLANGE. NOW YOU CAN REMOVE STOCK MUFFLER, HEADPIPES, AND TAILPIPES.



AFTER STOCK EXHAUST IS REMOVED, INSTALL DRIVERSIDE HEADPIPE #A ONTO STOCK HEADPIPE USING CLAMP #H. INSERT HANGER INTO THE RUBBER GROMMET ON THE PASSENGER SIDE CONNECT DUAL INLET MUFFLER WITH CLAMP #H ON THE PASSENGER SIDE AND CLAMP #F ON THE DRIVERSIDE WITH HEADPIPES AND ONTO THE BACK OF THE STOCK CONVERTER. **DO NOT TIGHTEN** KEEP MUFFLER AWAY FROM THE FRAME. OUTLET OF MUFFLER WILL BE AT ABOUT 7-8 O'CLOCK POSITION.



NOW INSERT OVERAXLE TAILPIPE #C AND INSERT INTO WELDED HANGER STOCK RUBBER GROMMETS BEHIND THE MUFFLER. STRAIGHTEN TAILPIPE OUT AND INSERT INTO REAR OF THE MUFFLER NO LESS THAN 1-1/2" AND NO MORE THAN 2" USING CLAMP #G. DO NOT TIGHTEN



SLIP TURNOUT PIPE #D ON TO TAILPIPE USING CLAMP #G. NOW ROTATE TURNOUT PIPE AND INSTALL STAINLESS STEEL TIP TO DESIRED LOOK.. USE AN ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH TIP. MAKE SURE YOU HAVE 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.. TIGHTEN ALL CLAMPS DOWN. THEN REINSTALL THE O2 SENSER. BE CAREFUL NOT TO CROSS THREAD OR DAMAGE THE SENSOR.

MAKE SURE YOU HAVE 1" CLEARANCE ON ALL PIPES, RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.