



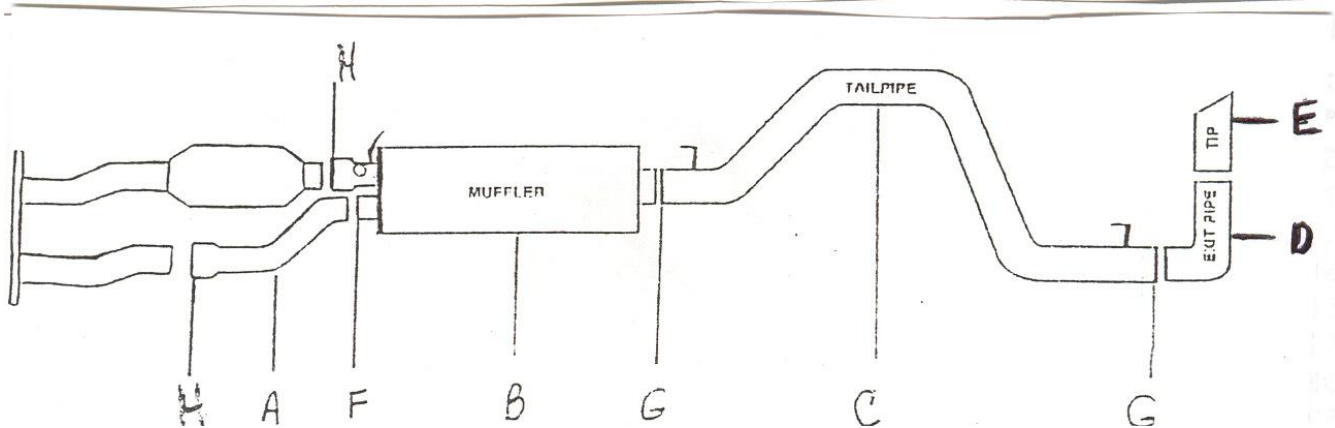
INSTRUCTION MANUAL

CAT-BACK STAINLESS EXHAUST

CHEVY TRUCK 5.7LHD, 7.4L 2/4WD

EXTENDED CAB, SHORT BED

PART # 615515



ITEM	PART #	QUANTITY	DESCRIPTION
A	155-60013S	1	2.5" DRIVERSIDE STAINLESS HEADPIPE
B	758250S-4	1	STAINLESS SUPERFLOW MUFFLER
C	156-500607S-A	1	3" OVERAXLE STAINLESS TAILPIPE
D	157-50032RS-4	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3 1/2" STAINLESS TIP
F	5757	1	2 1/2" CLAMP
G	OHD300	2	3" CLAMP
H	5758	2	2 3/4" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART #615515

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK ON HOT PIPES!

1. Lay out the **GIBSON EXHAUST SYSTEM** on the floor so it looks like the drawing.
(NOTE: Drawing is not exact but for placement for parts only).
2. Brace up stock headpipes so they don't fall down on crossmember. On passenger side cut stock pipe 1 1/2" in front of muffler. On driver side cut stock pipe 23" in front of stock muffler. Make sure your muffler is leveled.
3. Remove stock exhaust system. Leave rubber grommet in place.
4. Slip driverside headpipe # A on and connect with clamp # H, but do not tighten. Slip muffler onto headpipe and passenger side rear of converter and connect with clamp # H but do not tighten.
5. Slip tailpipe # C to outlet of muffler and insert welded hangers into rubber grommets. Line up all parts and clamp down.
6. Slip turnout pipe # D on and rotate for your desired look, and attach # G clamp to tailpipes.
7. Install stainless tip.
8. Start up vehicle and check for leaks. You may have to tighten clamps down more.

SPECIAL NOTES:

- **MAKE SURE YOU HAVE 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**
- **TO CLEAN STAINLESS STEEL TIP, USE A SCOTT BRITE PAD AND ANY STAINLESS STEEL OR ALUMINUM CLEANER.**

LEGAL STATUS:

THE GIBSON EXHAUST SYSTEM IS IN COMPLIANCE WITH VC27156 WHEN INSTALLED BEHIND THE CATALYTIC CONVERTER. NO EXEMPTION NUMBER IS NEEDED. #0297