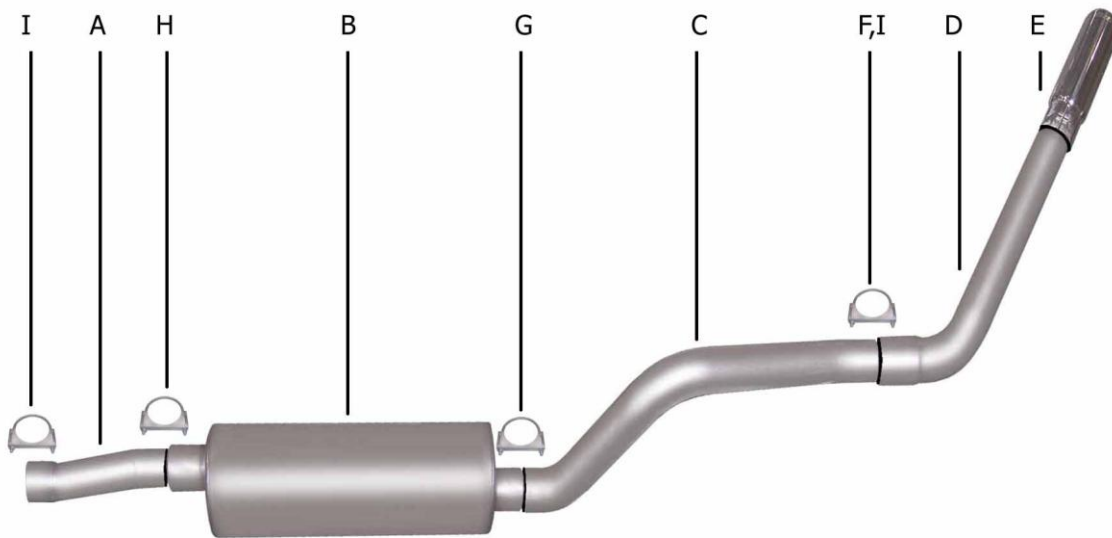




INSTRUCTION MANUAL
CAT-BACK SINGLE STAINLESS EXHAUST
BLAZER, JIMMY FULL SIZE
5.7L 2 DOOR 2/4WD
PART # 615554



ITEM	PART #	QUANTITY	DESCRIPTION
A	148-500452S	1	3"STAINLESS HEADPIPE
B	421887	1	STAINLESS SUPERFLOW MUFFLER
C	146-500447S	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	4109	1	TAILPIPE HANGER
G	4110	1	REAR MUFFLER HANGER
H	500440	1	FRONT MUFFLER ROD HANGER
I	OHD300	2	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you have any further questions, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART #615554

WHEN INSTALLING THIS SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, $\frac{1}{2}$ " WRENCH, $\frac{1}{2}$ " SOCKET, JACK STAND, HACKSAW

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. (Note: Drawing is not exact but for placement of parts only.)
2. Raise vehicle and support with stands. Remove stock hangers leaving rubber grommets in place. Cut the stock tailpipe for easy removal.
3. Connect headpipe # A behind the stock converter. Use jackstands to support converter, so it won't drop and attach with clamp # I.
4. Connect muffler # B with inlet towards the converter to the headpipe. Use a jack stand to support the muffler and attach with hanger # H. Muffler inlet is looking at the louvers.
5. Install the overaxle tailpipe # C connect to the muffler and attach to muffler with hanger # G. Install hanger # F on tail pipe.
6. Connect turnout exit pipe # D to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp with clamp # I.
7. Install stainless steel tip. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL BRAKE LINES, FUEL LINES, SHOCKS BOOTS, TIRE, ETC.