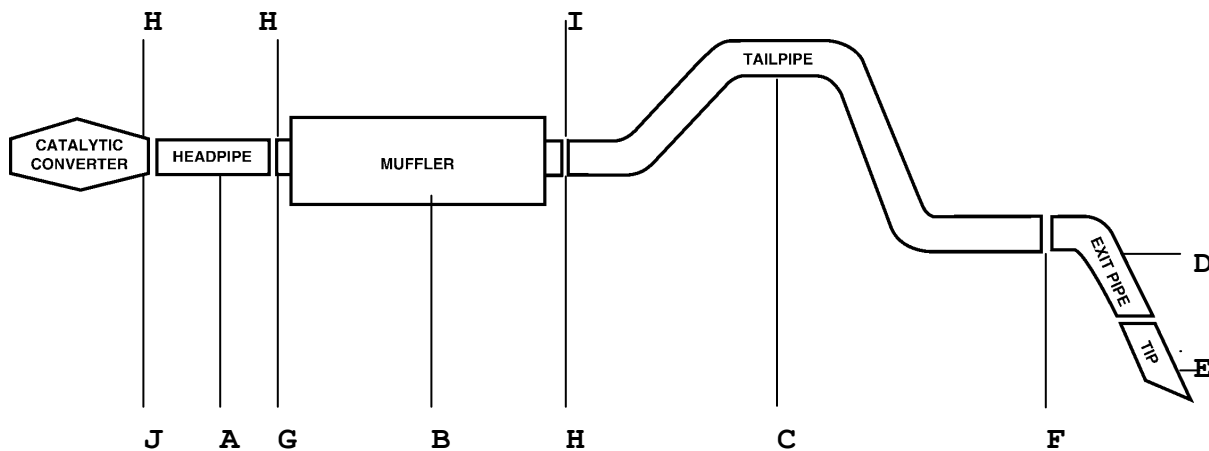




INSTRUCTION MANUAL
SINGLE STAINLESS EXHAUST SYSTEM
CHEVY TRUCK 7.4L
CREW CAB
PART # 615565



ITEM	PART #	QUANTITY	DESCRIPTION
A	140-30037S	1	3" X 37" STAINLESS HEADPIPE
B	420887	1	STAINLESS SUPERFLOW MUFFLER
C	141-50033LS	1	3" OVERAXLE DRIVERSIDE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	500363	1	TAILPIPE HANGER
G	500362	1	FRONT MUFFLER HANGER
H	OHD300	3	3" CLAMP
I	08269	1	10" METAL HANGER
I	BO-101	1	BOLT KIT FOR HANGER
J	USE STOCK HANGER		

*Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our Technical
Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.*

EXHAUST INSTALLATION #615565

SLIP FIT CONVERTER

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

9/16" SOCKET, 15MM SOCKET, 1/2" WRENCH, 1/2" SOCKET, JACK STAND, HACKSAW, WD-40

1. Raise vehicle and support with stands. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing with hangers in the proper location.
3. Connect headpipe #A behind the stock converter. Use jack stands to support converter, so it won't drop and attach with clamp #G.
4. Connect muffler #B with inlet towards the converter to the headpipe. Use a jack stand to support the muffler and connect clamp using #G. Muffler inlet is looking into the louvers.
5. Install the overaxle tailpipe #C, connect to the muffler and clamp with hanger #H.
6. Connect turnout exit pipe #D to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp with hanger #F.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

SPECIAL NOTES:

*** MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**

*** SOME 88-89 CHEVY TRUCKS HAVE A REAR CONVERTER THAT SHOULD BE RE-INSTALLED BACK INTO STOCK LOCATION.**