



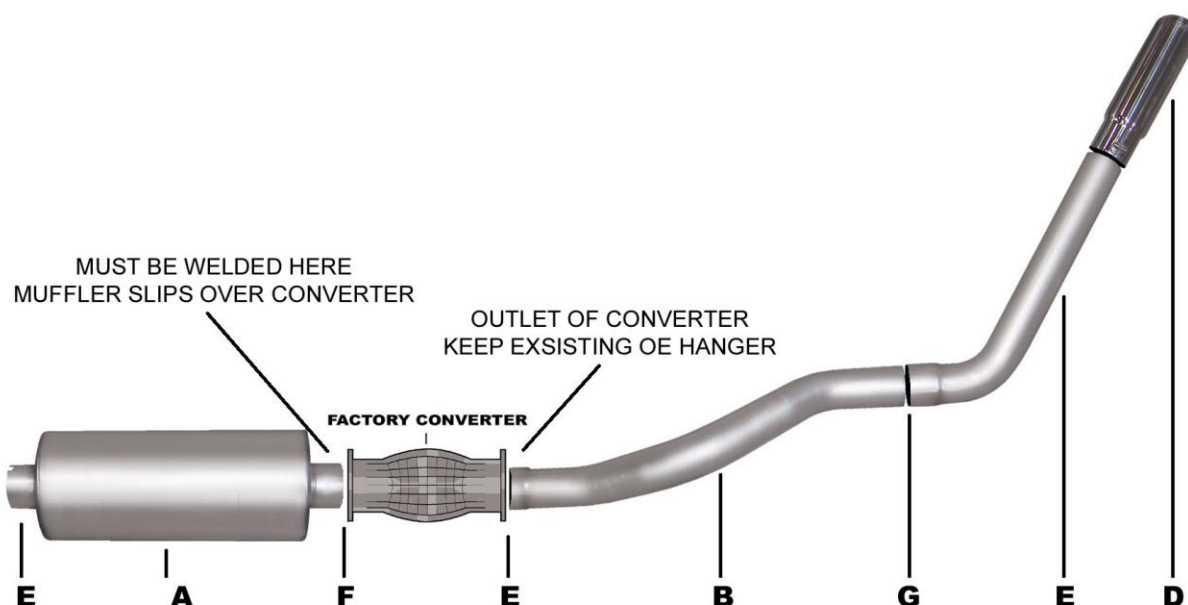
# INSTRUCTION MANUAL

## CAT-BACK STAINLESS SINGLE EXHAUST

### CHEVY TRUCK 7.4L 2/4WD

### STANDARD, EXTENDED CAB, CREW CAB

### PART# 615569



ITEM	PART #	QUANTITY	DESCRIPTION
A	420887-4	1	SUPERFLOW STAINLESS MUFFLER
B	139-50030RS-4	1	3" OVERAXLE STAINLESS TAILPIPE
C	117-50032RS	1	3" STAINLESS TURNOUT PIPE
D	500360	1	3-1/2" STAINLESS TIP
E	OHD300	2	3" CLAMP
F	500557	1	REAR MUFFLER HANGER
G	500442	1	FOR TAILPIPE HANGER

**Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you have any further questions, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.**

# EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. Unbolt stock muffler from front extension pipe. Cut extension pipe 2 ½" just in front of alignment notch, then cut pipe in front of stock catalytic converter approximately ¾" so muffler will slip over stock catalytic converter. **MUST BE WELDED.**
3. Cut 6 ½" from outlet of rear converter, then push stock converter forward to meet muffler.
4. Install the overaxle tailpipe.
5. With muffler and tailpipe installed, install hangers at rear of muffler and rear of tailpipe. Stock hanger on converter may need to be bent forward for alignment.
6. Slide turnout pipe on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and clamp.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down or weld.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.**