

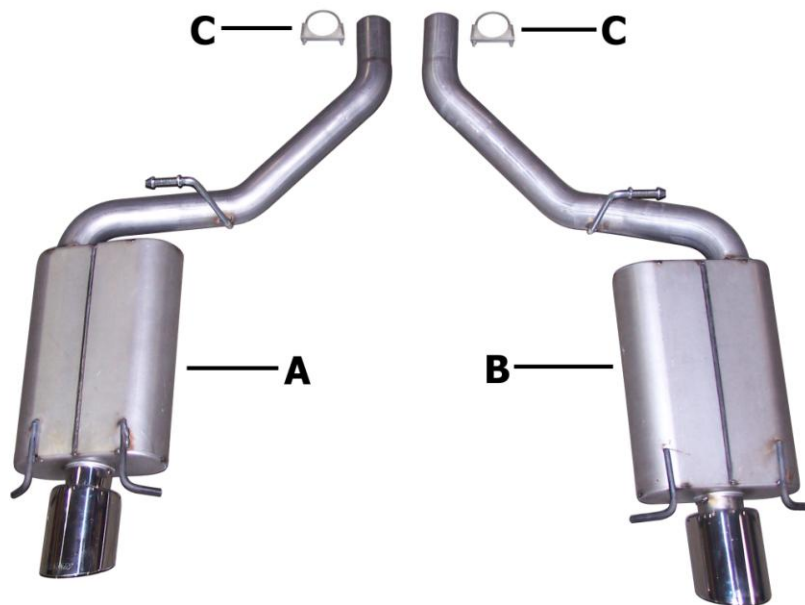


# Installation Instructions

## Stainless Dual Muffler Replacement Cadillac CTS, 3.6L, 2wd

Part #616001

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ITEM	PART	QUANTITY	DESCRIPTION
A	11231S-2	1	Stainless Driver Side Muffler Assembly
B	11230S-2	1	Stainless Passenger Side Muffler Assembly
C	5756	2	2.25" Clamp

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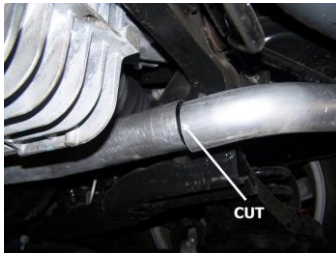
Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #616001

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove stock exhaust, cut it on each side just after the bend before it goes under the rear end. Do not damage or remove the rubber grommets as you will re-use them to mount your new system.



6. Install driver side muffler assembly #A. Insert welded hangers into rubber grommets. Use clamp #C to secure pipes together. Do not tighten.



3. Install passenger side muffler assembly #B. Insert welded hangers into rubber grommets. Use clamp #C to secure pipes together. Do not tighten.



8. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**