



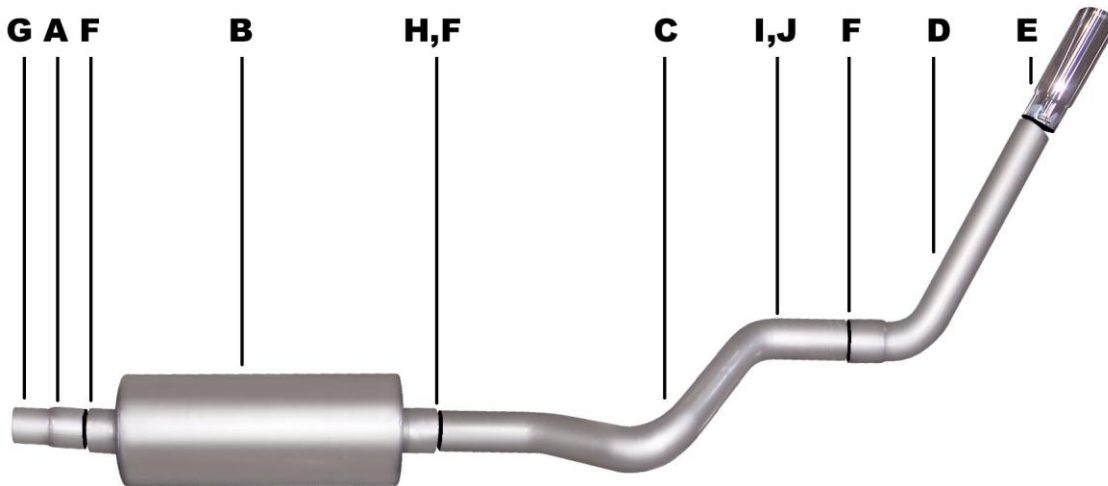
INSTRUCTION MANUAL

CAT-BACK ELITE EXHAUST

DODGE TRUCK 5.9LHD

EXTENDED CAB-SHORT & LONGBED

PART # 616572



ITEM	PART #	QUANTITY	DESCRIPTION
A	105-2506S	1	3" STAINLESS HEADPIPE
B	420887	1	3" SUPERFLOW STAINLESS MUFFLER
C	110-50030RS	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3 ½" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	5757	1	2 ½" CLAMP
H	500354	1	REAR MUFFLER HANGER
I	08269	1	10" METAL HANGER
J	BO-101	1	BOLT KIT FOR 10" HANGER

WILL NOT FIT WITH TWO CONVERTERS
WILL NOT FIT IF PASSENGER SHOCK IS BEHIND THE REAR AXLE.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION PART #616572

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK ON HOT PIPES!**

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 15MM SOCKET, 9/16" SOCKET, $\frac{1}{2}$ " WRENCH

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. Unclamp exhaust in front of stock muffler.
If you have an extension pipe between the converter and muffler - DO NOT REMOVE. Leave all rubber grommets in place.
3. Install hanger # H as provided.
4. Install headpipe # A onto your existing stock front pipe and connect with clamp # G. Use a jack stand to support the converter.
5. Connect muffler # B to the headpipe with the inlet towards the converter. Use a jack stand to support the muffler and connect with clamp # F but do not tighten. Muffler inlet is looking into the louvers.
6. Install the overaxle tailpipe # C and connect to the muffler and connect with clamp # F. Attach hangers # H and # I.
7. Connect turnout exit pipe # D to the rear overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # F.
8. Install stainless steel tip. To clean stainless steel tip, use a Scott brite pad and any stainless steel or aluminum cleaner.
9. When you have everything in place, firmly tighten all bolts and clamp down securely.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL BRAKE & FUEL LINES, SHOCK BOOTS, TIRE, ETC.