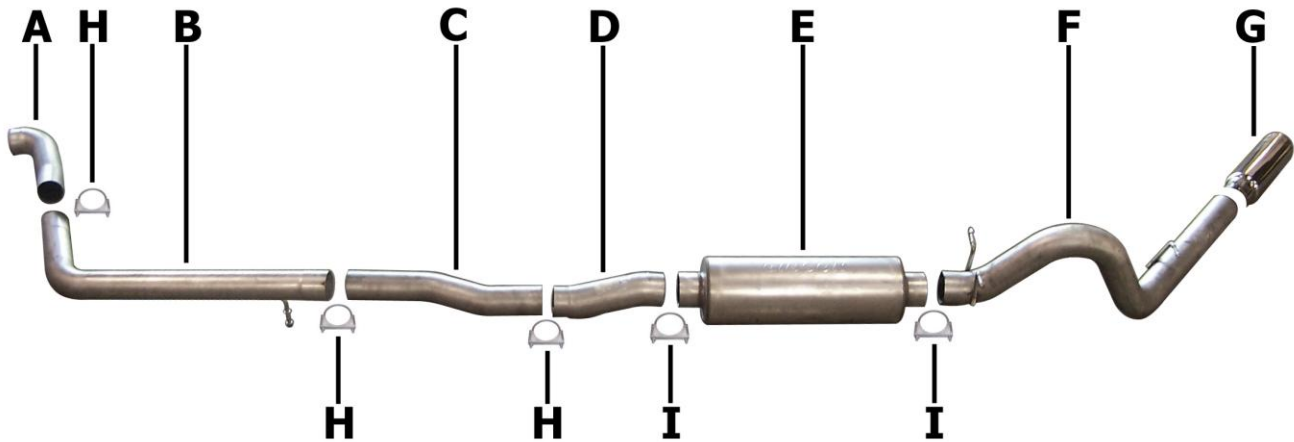




Installation Instructions

Cat-Back Stainless Single Exhaust with Downpipe
Ford Excursion, 7.3L Diesel, 2/4wd

Part #619628



ITEM	PART	QUANTITY	DESCRIPTION
A	589-700477S	1	3.5" Stainless Downpipe
B	1244-701002S	1	3.5" Stainless Intermediate pipe
C	1245-701003S	1	3.5" Stainless Extension pipe
D	1242-701000S	1	4" Stainless Headpipe
E	788040S	1	Stainless Superflow SFT Muffler
F	1243-701001S	1	4" Stainless Tailpipe
G	500425	1	5" Stainless Tip
H	4170	3	3.5" Clamp
I	4171	2	4" Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #619628

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To install your Gibson downpipe, you need to remove your stock exhaust. Remove the clamp located just in front of the muffler. Cut off your stock tailpipe for easier removal. Use WD-40 to assist in removal of the hangers from the rubber grommets. Leave all rubber grommets in place.



7. Install head pipe #A onto factory pipe. Use clamp #E to secure pipes together. Do not tighten. Insert welded hanger into rubber grommet.



3. Now, cut your downpipe as seen in this photo.



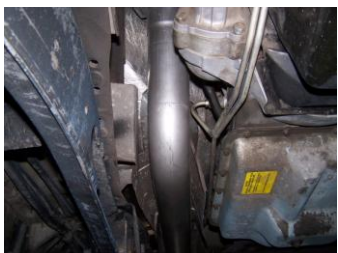
8. Install muffler #B onto head pipe 1½"-2". Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the headpipe. Do not tighten.



4. Remove the remaining stock downpipe by unclamping it from the turbo housing. Use an 11mm socket or wrench to remove your stock pipe through the bottom. Do not discard the stock you will need to reuse it. Now, install downpipe #A onto turbo reusing your stock clamp. Do not tighten.



11. Slide the over axle tailpipe #C into muffler 1½"-2". Use clamp #F to secure. Do not tighten. Insert welded hangers into rubber grommets.



5. Install intermediate pipe #B onto downpipe #A. Use clamp #H to secure pipes together. Do not tighten. Insert welded hanger into rubber grommet.



6. Now, install extension pipe #C onto intermediate pipe #B. Use clamp #H to secure. Do not tighten.



12. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**