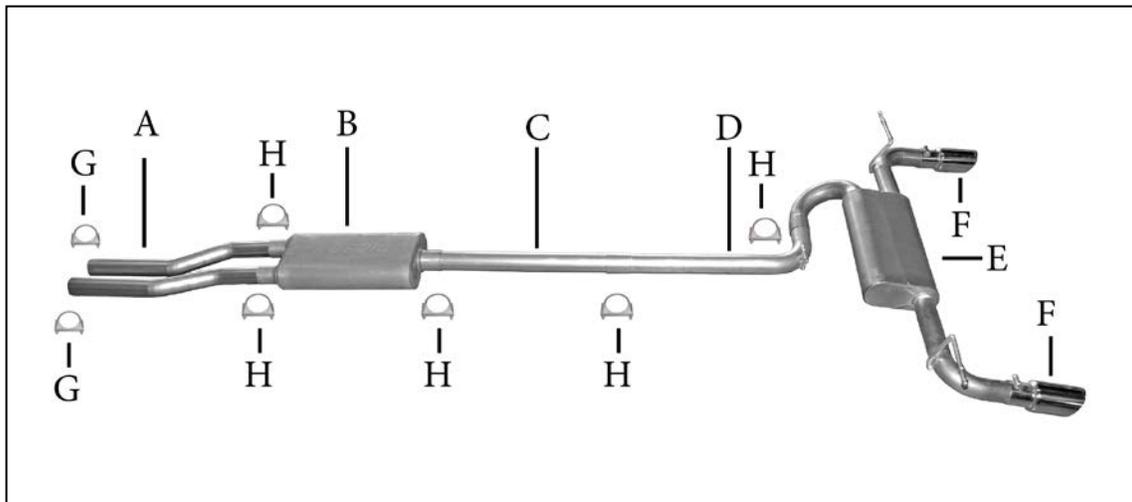




# Installation Instructions

Cat-Back Dual Split Rear Exhaust  
Ford Edge, 3.7L FWD

Part #619638



ITEM	PART	QUANTITY	DESCRIPTION
A	999700774S	2	2.25" Headpipe
B	11234S	1	Superflow CFT Muffler
C	1192-700952S	1	2.5" Extension Pipe
D	1193-700953S	1	2.5" Extension Pipe
E	999700782S	1	Superflow CFT Muffler Assembly
F	500396	2	3.5" Stainless Tip
G	5756	4	2.25" Clamp
H	5757	3	2.5" Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #619638

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust measure 4" from the factory flange on both head pipes towards the rear of the vehicle and cut. Disengage the welded hangers from the rubber grommets using WD-40 to aid in this process. Do not damage or remove the rubber grommets as you will re-use them to mount the new system.



6. Install extension pipe #D onto extension pipe #C. Use clamp #H to secure pipes together. Do not tighten. Insert welded hanger into rubber grommet.



3. Install head pipes #A onto your existing stock pipes with the short end towards the front of the vehicle and secure using clamp #G. Use a jack stand to support the converter. Insert welded hanger into rubber grommet. Do not tighten clamps.



7. Install muffler assembly #E onto extension pipe. Insert hangers into rubber grommets. Use clamp #H to secure pipes together. Do not tighten.



4. Install muffler #B onto headpipes #A 1.5-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #G to secure the muffler to the headpipes. Do not tighten. Muffler inlet is looking into the louvers.



5. Install extension pipe #C onto muffler outlet. Use clamp #H to secure the pipe to the muffler.



8. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**

