



INSTRUCTION MANUAL

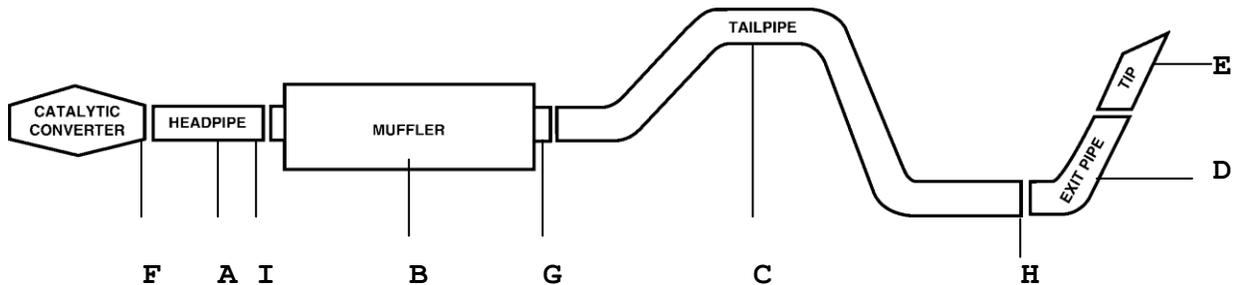
CAT-BACK STAINLESS SINGLE EXHAUST

F250/F350 TRUCK 7.5L 2/4WD

F250HD/F350HD TRUCK 5.8L 2/4WD

EXTENDED CAB, LONG BED

PART # 619650



ITEM	PART#	QUANTITY	DESCRIPTION
A	468-700342S	1	3" STAINLESS HEADPIPE *
B	420887	1	STAINLESS SUPERFLOW MUFFLER
C	108-50030RS-3	1	3" STAINLESS OVERAXLE TAILPIPE
D	117-50032RS	1	3" STAINLESS TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	5757	1	2-1/2" CLAMP
G	4106	1	REAR MUFFLER HANGER
H	4104	1	TAILPIPE HANGER
I	500348	1	FRONT MUFFLER HANGER
J	BOLT KIT FOR MUFFLER HANGER		
	2132	2	
	5251	2	

*** SHORT BEDS-YOU MAY NEED TO CUT GIBSON HEADPIPE AS NEEDED FOR CORRECT LENGTH
WILL NOT FIT ON LATE MODEL 351 CID WITH A 3" CONVERTER.**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am 5:00 pm.

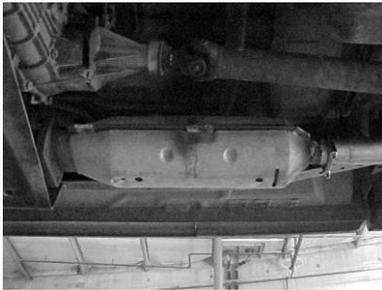
EXHAUST INSTALLATION SHEET

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15 MM. SOCKET, 9/16 SOCKET, HACKSAW, JACKSTAND

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. Compare manual part numbers with the part.



2. Remove stock exhaust from behind the catalytic converter. For easier removal cut over axle just behind the muffler. Use jack stands to support the converter. You will want to keep the converter supported so it wont drop.



5. Slide turn out pipe # D on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and clamp # H. Spare tire may need to be loosened and pushed to the rear to allow for clearance.



3. Install headpipe # A. **SHORT BEDS:** You may need to cut head pipe # A to length on short bed models. Use clamp # F to attach head pipe to factory connector pipe. Install hanger # I at the rear of the head pipe using supplied nuts and bolts. Do not tighten.



6. Install stainless steel tip, Clamp down. To clean stainless tip use any stainless steel or aluminum cleaner. When you have everything in place, make sure you have a 1" clearance on all pipes from all rubber brake lines, shock boots, tires, etc. Tighten all bolts and clamp down.



4. Slide muffler # B with inside louvers facing towards the converter. Use a jack stand to support the muffler. Install hanger # G on the muffler outlet. The long portion of the hanger will be pointing towards the driver side. Now, install rear hanger # H with hanger bolts facing towards the passenger side. Install over axle pipe # C into the outlet of muffler no less than 1 1/2" and no more than 2". Do not tighten hangers.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL FUEL & BRAKE LINES, SHOCK BOOTS, TIRES, ETC.