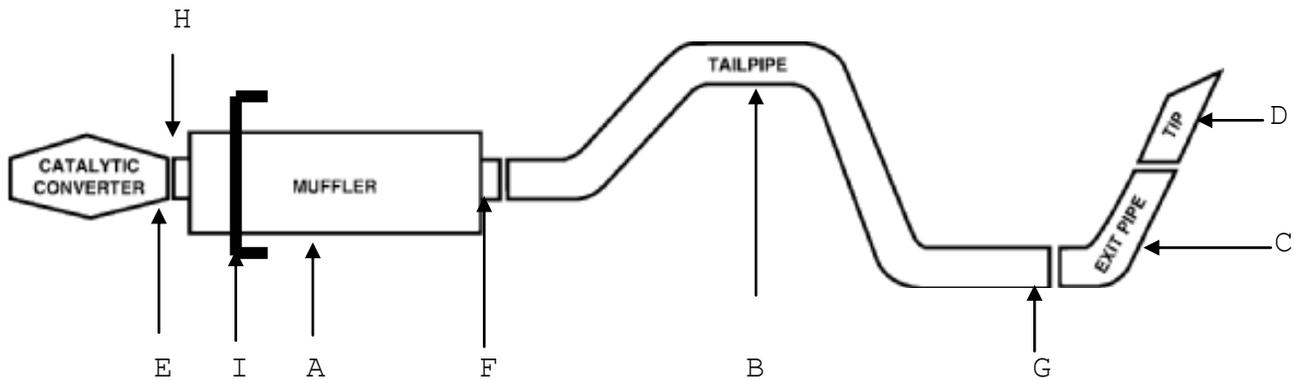




INSTRUCTION MANUAL

CAT-BACK STAINLESS EXHAUST SYSTEM

FORD F250/F350 TRUCK 7.5L
 FORD F250HD/F350 TRUCK 5.8L
 STANDARD CAB 2/4WD
PART # 619660



ITEM	PART#	QUANTITY	DESCRIPTION
A	788702S-1	1	SUPERFLOW STAINLESS MUFFLER
B	108-50030RS-3	1	3" OVERAXLE STAINLESS TAILPIPE
C	117-50032RS	1	3" TURNOUT STAINLESS PIPE
D	500360	1	3-1/2" STAINLESS TIP
E	5757	1	2-1/2" CLAMP
F	4106	1	REAR MUFFLER HANGER
G	4104	1	TAILPIPE HANGER
H	4195	1	FRONT MUFFLER HANGER
H	2132	2	3/8" X 1" BOLT (FOR HANGER- 4195)
H	5057	2	3/8" NUT (FOR HANGER- 4195)
I	4178	1	BAND CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

KIT #619660

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

15MM SOCKET, 9/16 SOCKET, HACKSAW, JACKSTAND

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter. You will want to keep the converter supported so it wont drop.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Install hangers #F, G, H. Attach band clamp #I into rubber grommets.
4. Slide muffler #A with inlet onto the converter through band clamp. Use a jack stand to support the muffler and clamp down to front pipe with clamp #E. Muffler inlet is looking into the louvers. Do not tighten.
5. Install the overaxle tailpipe #B to outlet of muffler and attach to hanger #F and clamp.
6. Slide turn out pipe #C on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck attach with hanger #G and clamp.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down.

SPECIAL NOTES:

- * MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.