

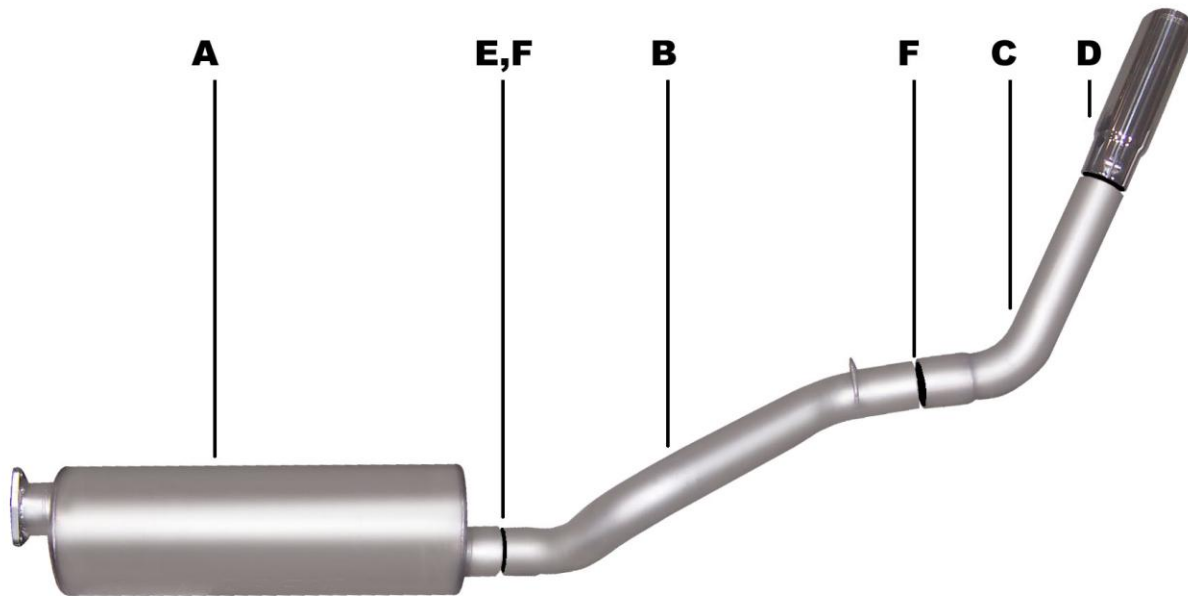


# INSTRUCTION MANUAL

## CAT-BACK SINGLE STAINLESS EXHAUST

### FORD BRONCO 5.8L

### PART # 619678



ITEM	PART #	QUANTITY	DESCRIPTION
A	421887-F	1	STAINLESS SUPERFLOW MUFFLER W/FLANGE #GP-96F
B	122-500600S	1	3" OVERAXLE STAINLESS TAILPIPE
C	101-50032RS-6	1	3" TURNOUT STAINLESS PIPE
D	500360	1	3-1/2" STAINLESS TIP
E	500464	1	REAR MUFFLER HANGER
F	OHD300	2	3" CLAMP
		3	3/8" X 1-1/2" BOLT (FOR FLANGE)
		3	3/8" SPLIT LOCK WASHER (FOR FLANGE)
		3	3/8" HEX NUT (FOR FLANGE)

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

# EXHAUST INSTALLATION SHEET

## 1996 FORD BRONCO

**WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!**

1. Unbolt stock exhaust from behind the catalytic converter.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Bolt muffler # A onto the converter with bolt kit # F. Install rear muffler hanger # E. Muffler inlet is looking into the louvers.
4. Install the overaxle tailpipe # B to outlet of muffler and connect with clamp # F. Attach hanger # E.
5. Slide turnout pipe # C on the tailpipe behind the rear tire. Roll tailpipe until you have it at the correct angle for your truck and connect with clamp # F.
6. Install stainless steel tip. Clamp down. To clean stainless tip use a scotch brite pad and any stainless steel or aluminum cleaner.
7. When you have everything in place, tighten all bolts and clamp down.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**