

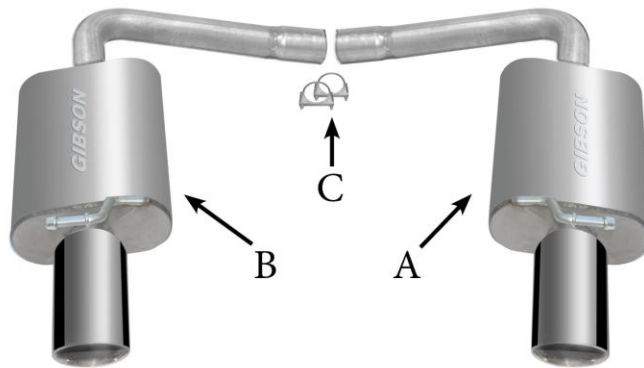


# Installation Instructions

Stainless Axle Back Dual Rear Exhaust System  
Ford Explorer 2.3L Eco Boost

Part #619699

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ITEM	PART	QUANTITY	DESCRIPTION
A	999700917S	1	2.25" SS Passenger Muffler Assembly /4" stainless intercooled tip
B	999700918S	1	2.25" SS Driver Muffler Assembly/ 4" stainless intercooled tip
C	5756	2	2.25" Clamp

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Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #619699

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 9/16", wrenches & sockets, WD-40, hacksaw

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.

2. To remove the stock exhaust, measure 12" from the back of your stock muffler on both sides and cut. Do not discard your stock rubber grommets, for you will re-use them.



3. Install muffler assembly #A onto your existing passenger side pipe and attach with clamp #C. Do not tighten. Insert welded hanger into stock rubber grommet.



4. Install muffler assembly #B onto your existing driverside pipe and attach with clamp #C. Do not Tighten.



5. Adjust kit as needed. Tighten all clamps. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**