



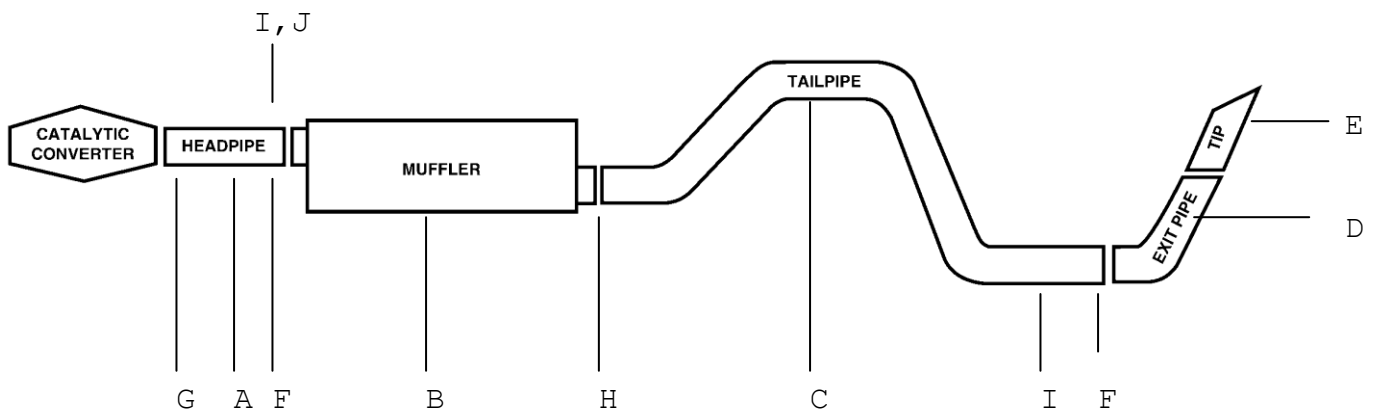
# INSTRUCTION MANUAL

## CAT-BACK ELITE SINGLE EXHAUST

### FORD 460 VAN 2WD

### 5.8L, 7.5L

### PART # 619870



ITEM	PART#	QUANTITY	DESCRIPTION
A	218-25026S	1	3" X 26" STAINLESS HEADPIPE
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	219-50030RS-7.5	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS TAILPIPE
E	500360	1	3-1/2" STAINLESS STEEL TIP
F	OHD300	2	3" CLAMP
G	5757	1	2-1/2" CLAMP
H	500347	1	MUFFLER HANGER
I	08269	2	10" METAL HANGER
J	BO-101	2	BOLT KIT FOR 10" HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.  
If you need further assistance, please do not hesitate to call our  
Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM  
to 5:00 PM.

# EXHAUST INSTALLATION

**WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!**

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter. You will want to keep the converter supported so it won't drop.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Install hanger # H.
4. Install headpipe # A and connect with clamp # G.
5. Slide muffler # B with inlet towards the converter onto the headpipe. Use a jack stand to support the muffler and connect with clamp # F. Do not tighten. Attach hanger # I to muffler inlet. Muffler inlet is looking into the louvers.
6. Install the overaxle tailpipe # C and connect to muffler outlet with hanger # H. Attach hanger # I to tailpipe.
7. Slide turn out pipe # D on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # F.
8. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
9. When you have everything in place, tighten all bolts and clamp down.

**\* MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**