

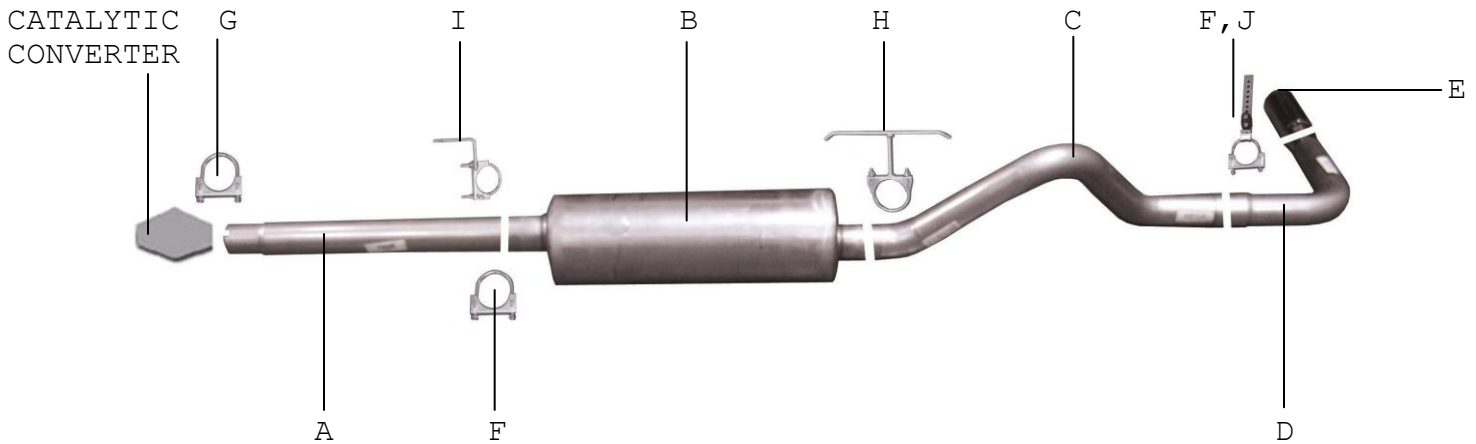


INSTRUCCION MANUAL

CAT-BACK SINGLE STAINLESS EXHAUST

FORD E150/E250 VAN 4.9L, 5.0L, 5.8L

PART # 619890



ITEM	PART#	QUANTITY	DESCRIPTION
A	218-25026S	1	3" X 26" STAINLESS HEADPIPE
B	421887	1	STAINLESS MUFFLER
C	219-50030RS-7.5	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STINLESS TAILPIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	2	3" CLAMP
G	5757	1	2-1/2" CLAMP
H	500347	1	REAR MUFFLER HANGER
I	500402	1	HEADPIPE HANGER
J	O8269	1	10" METAL HANGER
J	BO-101	1	BOLT KIT FOR 10" HANGER

WILL NOT FIT ON A 5.0L WITH A SINGLE CONVERTER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 p.m.

EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter. You will want to keep the converter supported so it won't drop.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Install hangers # H, and I.
4. Install headpipe # A. Insert welded hanger into rubber grommet and attach with clamp # G.
5. Slide muffler # B with inlet towards the converter onto the headpipe. Use a jack stand to support the muffler and connect with clamp # F. Do not tighten. Muffler inlet is looking into the louvers.
6. Install the overaxle tailpipe # C and connect to muffler outlet with hanger # H. Insert welded hanger into rubber grommet, attach hanger # J to tailpipe.
7. Slide turn out pipe # D on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # F.
8. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
9. When you have everything in place, tighten all bolts and clamp down.

SPECIAL NOTES:

- * MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.