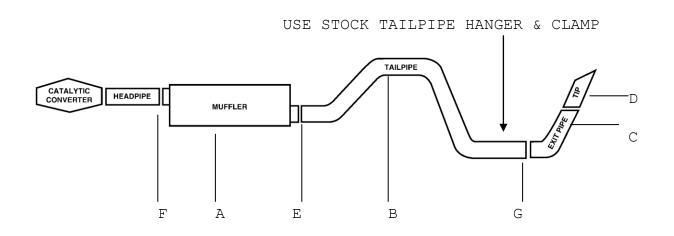


## INSTRUCTION MANUAL

CAT-BACK SINGLE ELITE EXHAUST FORD VAN E350 6.8L-V10 PART # 619895



ITEM PART #		Ql	UANTITY DESCRIPTION
A	421887-C	1	SUPERFLOW STAINLESS MUFFLER
В	202-70008S	1	3" OVERAXLE STAINLESS TAILPIPE
C	101-50032RS-6	1	3" TURNOUT STAINLESS PIPE
D	500360	1	3-1/2" STAINLESS TIP
E	4114	1	REAR MUFFLER T-HANGER
F	4115	1	FRONT MUFFLER HANGER
G	OHD300	1	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

## INSTALLATION INSTRUCTIONS

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

- 1. Unbolt stock exhaust from behind the catalytic converter.
- 2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
- 3. Install muffler # A onto the converter and attach with hanger # F. Install rear muffler hanger # E to outlet of muffler. Muffler inlet is looking into the louvers.
- 4. Install the over axle tailpipe # B into outlet of muffler and attach with hanger # E.
- 5. Slide turnout pipe on the tailpipe behind the rear tire. Roll tailpipe until you have it at the correct angle for your truck and connect with clamp # G.
- 6. Install stainless steel tip. Clamp down. To clean stainless tip use a scotch brite pad and any stainless steel or aluminum cleaner.
- 7. When you have everything in place, tighten all bolts and clamp down.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.