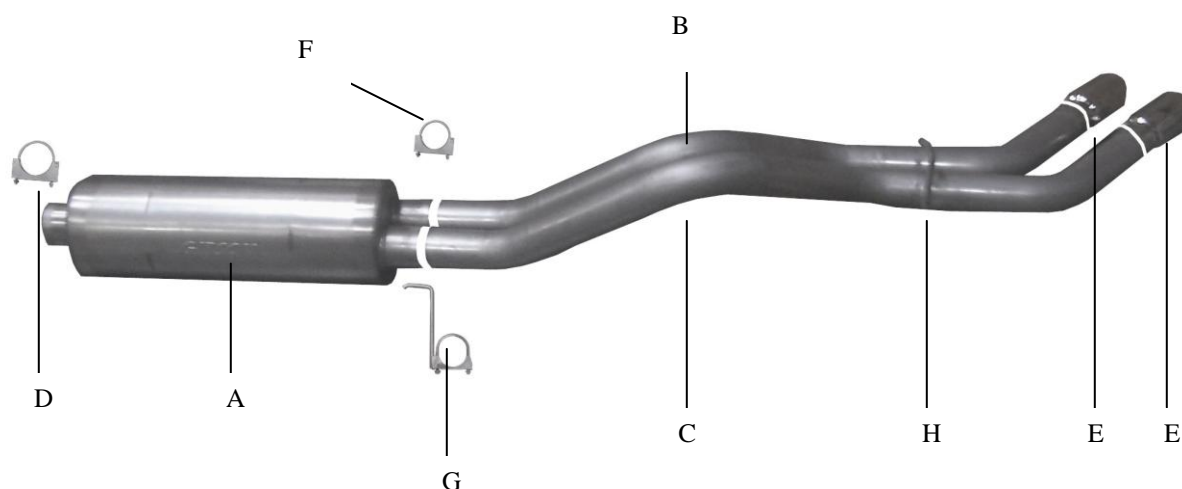




INSTRUCTION MANUAL

CAT BACK DUAL STAINLESS SPORT EXHAUST

CHEVROLET/GMC TRUCK 2500HD, 3500, 6.6L DIESEL 2/4WD
EXTENDED CAB, CREW CAB- LONG BED,
PART # 65210



ITEM	PART #	QUANTITY	DESCRIPTION
A	758350S	1	4" S/S SUPERFLOW MUFFLER
B	537-700399S	1	3" S/S PASSENGER SIDE TAILPIPE
C	538-700400S	1	3" S/S DRIVER SIDE TAILPIPE
D	4170	1	3.5" CLAMP
E	500379	2	4" STAINLESS TIPS
F	OHD300	1	3" CLAMPS
G	4185	1	REAR MUFFLER HANGER
H	BO-906	1	BOLT KIT FOR TAILPIPE

THANK YOU FOR CHOOSING OUR GIBSON PERFORMANCE EXHAUST FOR YOUR VEHICLE.
IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR
TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY THROUGH FRIDAY,
8:00 AM TO 5:00 PM.

EXHAUST INSTALLATION #65210

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS

9/16", 1/2" SOCKET & WRENCH, JACK STANDS, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



TO REMOVE STOCK EXHAUST, CUT OFF YOUR STOCK SYSTEM 1" IN FRONT OF THE MUFFLER. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS.



SLIDE PASSENGER SIDE TAILPIPE #B INTO MUFFLER 1-1/2" TO 2". USE CLAMP #F TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL MUFFLER #A ONTO STOCK HEADPIPE. USE CLAMP #E TO SECURE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN.



SLIDE DRIVERS SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". SECURE WITH CLAMP #G. USE BOLT KIT #H TO SECURE THE TAILPIPES TOGETHER. THE TABS ON THE DRIVERS SIDE TAILPIPE SHOULD BE ON THE BOTTOM.



INSTALL REAR MUFFLER HANGER #G ONTO DRIVERS SIDE MUFFLER OUTLET. INSERT HANGER INTO RUBBER GROMMET LOCATED JUST BEHIND THE DRIVERS SIDE OUTLET. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS STEEL TIPS. TO CLEAN TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS OR ALUMINUM CLEANER. AFTER YOU HAVE CHECKED FOR CLEARANCES GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, SHOCKS, TIRES, ETC..."