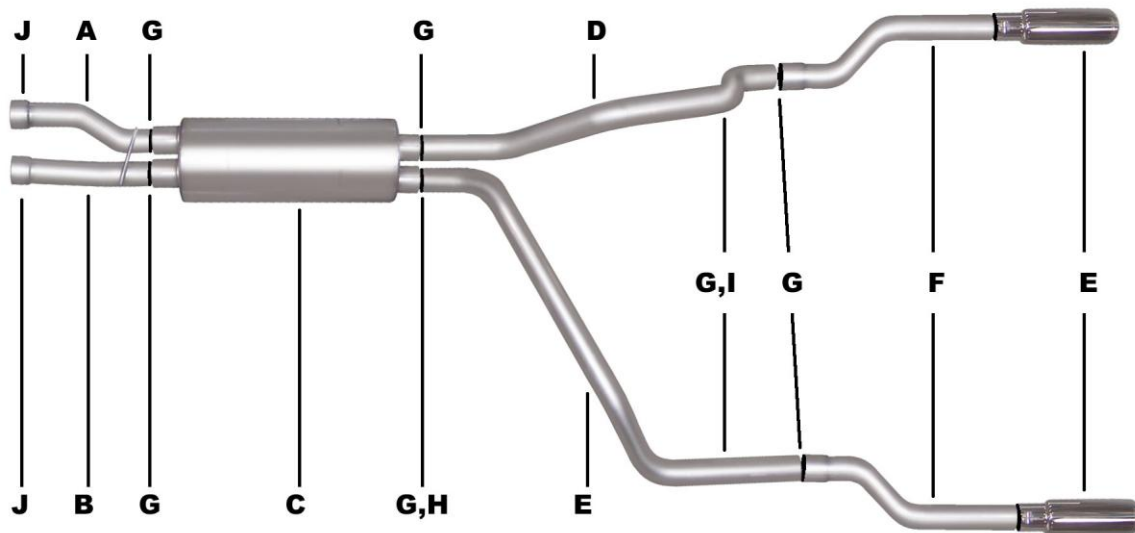




# INSTRUCTION MANUAL

## CAT-BACK ELITE SPLIT EXHAUST SYSTEM CHEVY TRUCK 5.7L HD, 7.4L 2/4WD CREW CAB, LONG BED PART #65531



| ITEM | PART #      | QTY | DESCRIPTION                            |
|------|-------------|-----|--|
| A    | 163-500411S | 1   | 2 ½" STAINLESS PASSENGER SIDE HEADPIPE |
| B    | 164-500412S | 1   | 2 ½" STAINLESS DRIVER SIDE HEADPIPE    |
| C    | 766024S     | 1   | STAINLESS SUPERFLOW MUFFLER            |
| D    | 279-70002S  | 1   | 2 ½" STAINLESS PASS.OVERAXLE TAILPIPE  |
| E    | 280-70003S  | 1   | 2 ½" STAINLESS DRIV.OVERAXLE TAILPIPE  |
| F    | 246-6528S   | 2   | 2 ½" STAINLESS EXIT PIPE               |
| G    | 5757        | 8   | 2-1/2" CLAMP                           |
| H    | 500570      | 1   | REAR MUFFLER HANGER                    |
| I    | 08269       | 2   | 10" METAL HANGER                       |
| I    | BO-101      | 2   | BOLT KIT FOR HANGER                    |
| J    | 5758        | 2   | 2-3/4" CLAMP                           |
| K    | 500374      | 2   | 3 1/2" STAINLESS TIPS                  |
| L    | ZIP         | 2   | ZIP TIE                                |

**4WD SPARE TIRE MAY HAVE TO BE REMOVED**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# INSTALLATION INSTRUCTIONS

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.  
**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

**1/2" SOCKET, 1/2" WRENCH, 9/16" SOCKET, JACKSTAND, HACKSAW**

LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING.

**Cut your stock headpipes 17" in front of stock muffler** using a hacksaw and remove stock exhaust system. To make removal easier cut over axle just behind the muffler and lubricate all rubber grommets, leave all rubber stock grommets in place.



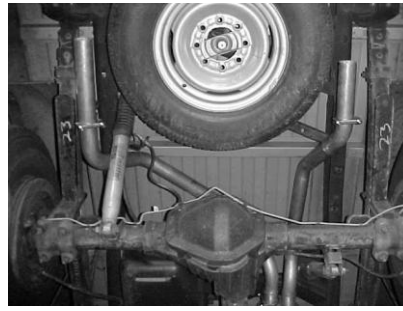
Slide head pipes #A or B over stock headpipes 1-1/2" to 2". Insert welded hanger on driver side headpipe into rubber grommet. Attach headpipe to stock headpipe with clamps #J.



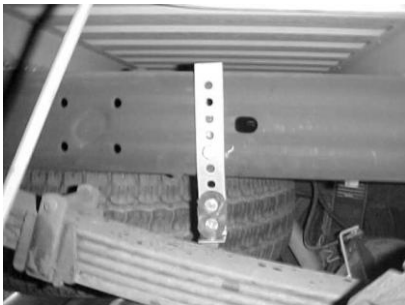
Insert passenger side overaxle pipe #D 1-1/2" to 2" and attach to muffler with clamp #G. Do not tighten.



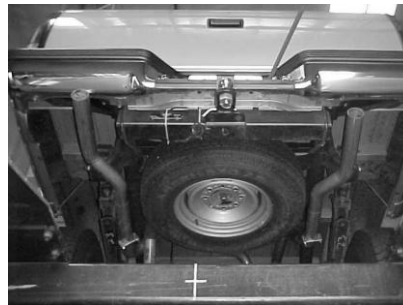
Slide muffler on 1-1/2" to 2" to headpipes and connect using clamps #G. DO NOT TIGHTEN. Level muffler outlets across at 12 o'clock position. Attach hanger #H to driverside muffler outlet and insert rod into rubber grommet.



Install driver side over axle pipe #E. It will go in between shock and springs, above axle. Use hanger #H and clamp #G to attach to muffler. Attach clamp #G to hangers #I. Do not tighten. Pipes will be parallel to frame and out approximately 1/2". Use a level and tape measure to get both overaxle pipes the same.



Remove stock rear tailpipe hanger. Measure 25-1/2" from the rear of the frame, you will see a 3/8" hole, use this hole to bolt up hangers #I. You will use the third hole down from the top of the hanger.



Now install exit pipes #F to tailpipe using clamp #G. Trim Exit Pipes to desired length. Now tighten all clamps down starting from the head pipe and working back. Re-route vent line, and tie back brake lines with zip ties. Install Stainless tips

**Make sure you have a 1" clearance from all rubber brake lines, fuel lines, shock boots, tires etc...**