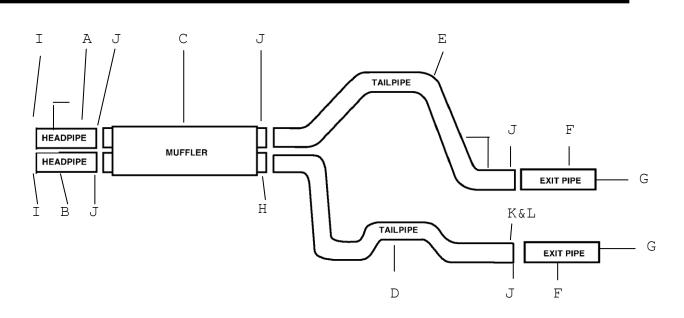


# INSTRUCTION MANUAL

### CAT-BACK SPLIT REAR STAINLESS EXHAUST

SILVERADO 1500HD TRUCK 6.0L-V8 2/4WD CREW CAB, SHORT BED GMC TRUCK 1500HD 6.0L QUAD STEER 4WD CREW CAB, SHORT BED

## PART #65555



ITEM	1 PART #	QTY	DESCRIPTION
A B C	479-700363S 478-700364S 766024S 637-700496S	1 1 1	2-1/2" STAINLESS PASS. SIDE HEADPIPE W/ HANGER 2-1/2" STAINLESS DRIVERSIDE HEADPIPE STAINLESS SUPERFLOW MUFFLER 2- ½" STAINLESS DRIVERSIDE TAILPIPE
E F	638-700497S 317-700185S	1 2	2 -1/2" STAINLESS PASSENGER SIDE TAILPIPE 2- 1/2" STAINLESS EXIT PIPES
G H I	500374 4219 5758	2 1 2	3-1/2" STAINLESS TIPS 2-1/2" REAR MUFFLER HANGER 2 3/4" CLAMP
J K L M	5757 08269 BO-101 4137	5 1 1	2-1/2" CLAMP 10" METAL HANGER BOLT KIT FOR 10" HANGER SPARE TIRE BRACKET

#### WILL NOT FIT WITH A FIFTH WHEEL TRAILER HITCH

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

#### **SUGGESTED TOOLS:**

1/2", 9/16", 15mm wrench and socket, Wd-40, Hacksaw, Jack Stand

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

#### DO NOT WORK WITH HOT PIPES!

TO REMOVE STOCK
EXHAUST, CUT 16"
FROM THE FRONT OF
THE MUFFLER FORWARD
TOWARDS THE FRONT
OF THE VEHICLE.
LEAVE ALL RUBBER
GROMMETS ON THE
HANGER. USE WD-40
TO AID IN THE
REMOVAL OF EXHAUST

AND HANGERS.

SLIDE PASSENGER
SIDE HEADPIPE #A
ONTO STOCK
HEADPIPE. INSERT
WELDED HANGER INTO
RUBBER GROMMET.
NEXT INSTALL
DRIVERS SIDE
HEADPIPE # B, AND
USE CLAMP #I TO
SECURE BOTH
HEADPIPES, DO NOT
TIGHTEN.

SLIDE MUFFLER # C
ONTO HEADPIPES
1-1/2" TO 2" WITH
THE INLET FACING
THE MOTOR, USE A
JACK STAND TO
SUPPORT MUFFLER.
USE CLAMPS # J TO
SECURE MUFFLER TO
HEADPIPES. DO NOT
TIGHTEN. OUTLETS OF
THE MUFFLER SHOULD
BE ON THE TOP.

NEXT, INSTALL REAR MUFFLER HANGER #H ONTO DRIVER SIDE OUTLET OF THE MUFFLER. INSERT HANGER INTO RUBBER GROMMET DO NOT TIGHTEN.



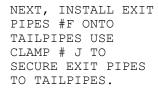
MEASURE 18" FROM
THE REAR OF THE
FRAME TOWARDS THE
FRONT OF THE
VEHICLE. USE THIS
SLOT FOR THE 10"
HANGER #K, INSTALL
USING THE 1ST HOLE
USE HARDWARE KIT
PROVIDED.



INSTALL PASSENGER SIDE OVER AXLE TAILPIPE #E INTO MUFFLER 1 ½" TO 2" INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP # J TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL DRIVER
SIDE OVER AXLE
TAILPIPE #D INTO
THE MUFFLER. 1 ½"
TO 2" ROTATE PIPE
UNTIL IT HITS THE
10" HANGER USE
CLAMP #K TO HOLD
UP THE PIPE.
ATTACH TAILPIPE
TO MUFFLER USING
CLAMP # J. DO NOT
TIGHTEN.





INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK TIGHTEN ALL CLAMPS FROM THE FRONT, WORKING YOUR WAY BACK.











MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...