

METHODS MASTER LISTING

Date: 9/5/2019

SINGLE LEVEL

Time: 12:38:41 PM

END PART: 65690e

Rev: A

Alternate Method:

Description: Dual Extreme Exhaust
System, Stainless

Quantity: 1.00 EA

Rev Description: New

MATERIAL COMPONENTS:

Typ	Mtl	Material Part	Revision	Alt	Description:	Qty/Parent	UM	Required Qty	UM	Est. Scrap	Find Number
Asm	10	999701063S	A		3.0" SS Headpip	1.00	EA	1.00	EA	0.00 %	
Asm	20	789800SV	A		SFT Superflow	1.00	EA	1.00	EA	0.00 %	
Asm	30	999701015S	A		2.5" Overaxlepip	1.00	EA	1.00	EA	0.00 %	
Asm	40	999701011S	A		2.5" Overaxlepip	1.00	EA	1.00	EA	0.00 %	
Asm	50	999701016S	A		2.5" Overaxlepip	1.00	EA	1.00	EA	0.00 %	
Asm	60	999701018S	A		2.5" Exit pipe	2.00	EA	2.00	EA	0.00 %	
Asm	70	800040	A		Rear DS hanger	1.00	EA	1.00	EA	0.00 %	
Mtl	80	4240			Rubber Gromme	2.00	EA	2.00	EA	0.00 %	
Mtl	90	5763			3.0" band clamp	1.00	EA	1.00	EA	0.00 %	
Mtl	100	5762			2.50" band clam	5.00	EA	5.00	EA	0.00 %	
Asm	110	500640	A		Stainless Rolled	2.00	EA	2.00	EA	0.00 %	
Mtl	120	050013762			53-1/4X11-1/4 X	1.00	EA	1.00	EA	0.00 %	

OPERATIONS:

OperSeq: 10

----- Setup Standards -----

----- Production Standards -----

Oper	Qty/Parent	Oper. Qty	Mch	Standard	Addl. Hrs	Addl. Qty	Break Qty	Std/Sub Unt Cst	Est. Hours
800	1.00	1.00	1	0.00	0.00	0.00	0.00	30.00 PH	0.03

Operation Comments: Pack all parts in the correct box. Be sure all parts are cleaned and packed to ensure they are protected for delivery to the customer. Be sure all parts are checked for and matcyh the manual.

Scheduling Resources:

Setup (Setup - Production)

Prod.

Concurrent

Prod.

Dtl. Seq. Resource GroupResourceCapabilityCrew Req. By PrimaryCrewCapacityConsumption

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10 RG9	1.00 Both	Both	1.00
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