



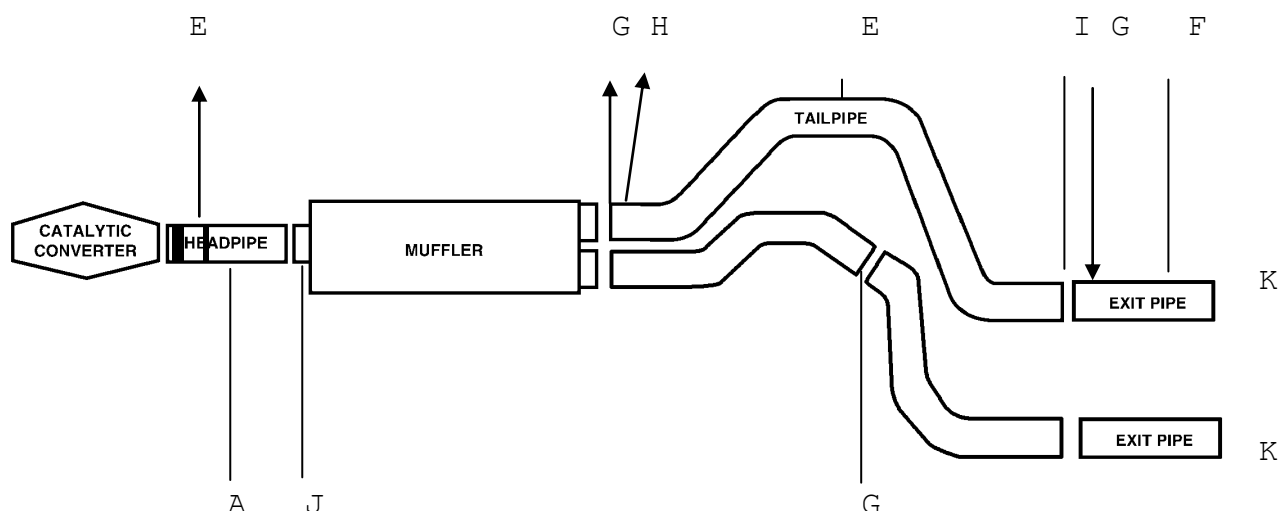
INSTRUCTION MANUAL

CAT-BACK STAINLESS SPLIT EXHAUST

DODGE DAKOTA TRUCK 5.9L 2WD

STANDARD CAB, SHORT BED

PART # 66508



ITEM	PART #	QTY.	DESCRIPTION
A	380-700236S	1	2.5" STAINLESS HEADPIPE
B	758219S-E	1	STAINLESS SUPERFLOW DUAL OUTLET MUFFLER
C	263-700005S-A	1	2- 1/2" S.S FRONT DRIVERSIDE TAILPIPE
D	264-700005S-B	1	2- 1/2" S.S OVERAXLE DRIVERSIDE TAILPIPE
E	265-700010S	1	2- 1/2" S.S OVERAXLE PASSENGERSIDE TAILPIPE
F	266-6528S-4	2	2-1/2" STAINLESS EXIT PIPE
G	5757	7	2- 1/2" CLAMP
H	800005	1	REAR MUFFLER HANGER
I	800006	2	REAR TAILPIPE STRAP HANGER
J	40091	1	FRONT MUFFLER HANGER
L	ZIP	2	ZIP TIES
K	500374	2	3 1/2" STAINLESS TIPS

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 PM.

EXHAUST INSTALLATION #66508

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.
DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, $\frac{1}{2}$ " SOCKET, $\frac{1}{2}$ " WRENCH, JACK STAND, HACKSAW

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing and compare part numbers.
2. Spray WD-40 to aid you in removal of hangers. Leave all factory rubber grommets on. Unbolt and remove stock rear hanger on passenger side frame rail. Cut tailpipe behind the muffler to remove stock exhaust.
3. Cut stock head pipe 2.5 " after the O2 Sensor. Install head pipe part# A onto existing Head pipe using clamp #E. Do not tighten.
4. Connect muffler with inlet towards the converter onto the head pipe using hanger # J. Use a jack stand to support the muffler.
5. Install hanger #H and install the passenger side over axle tailpipe using clamp #G to attach to the muffler outlet. Do not tighten.
6. Install front driver side tailpipe part# C and connect to muffler outlet using clamp # G. Then install driver side over axle pipe part# D onto the front driver side tailpipe and use clamp #G. Do not tighten.
7. Install hangers #I to the bottom of rail in existing hole approximately 22.5" from the rear of frame and attach them to clamp #G. Connect exit pipes to the rear over axle pipes using clamps # G. Roll exit pipes until you have it at the correct angle for your truck. If necessary cut exit pipes for proper length for your vehicle.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.
9. Install stainless tips.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, PIPES, ETC.