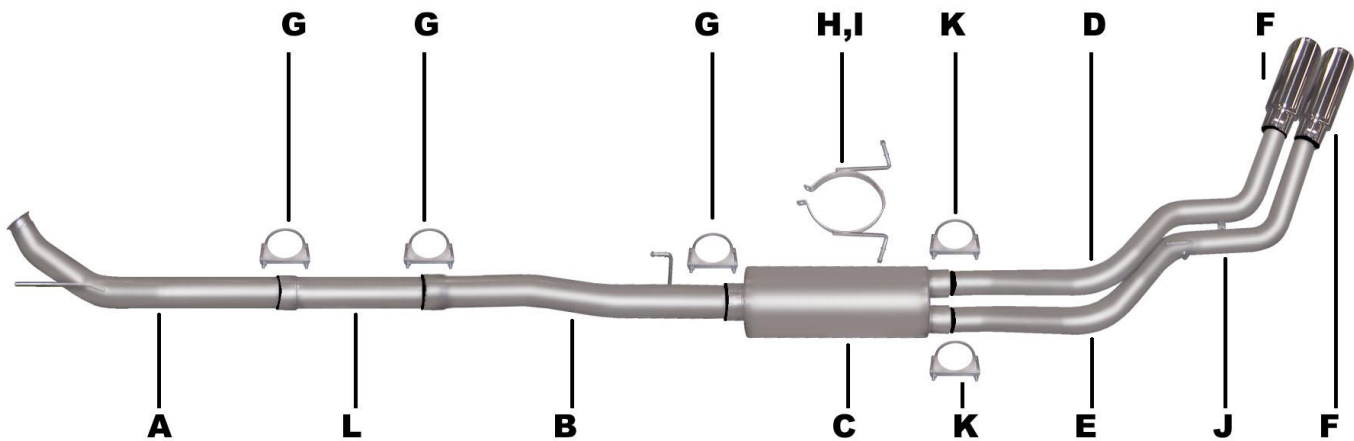




INSTRUCTION MANUAL
DUAL SPORT EXHAUST STAINLESS WITH DOWNPIPE
Dodge Ram 2500 5.9L Diesel Truck Non-H.O.
Quad Cab, Long Bed 2wd/4wd
PART# 66606



ITEM	PART #	QUANTITY	DESCRIPTION
A	896-700653S	1	4.00" S.S Pipe Off Turbo W/Flange & W/Hanger
B	897-700654S	1	4.00" Stainless Pipe To Muffler W/Hanger
C	758400S	1	4" Stainless Super Flow Muffler
D	898-700657S	1	3.00" Stainless Passenger Side Tailpipe
E	899-700658S	1	3.00" Stainless Driverside Tailpipe W/Hanger
F	500379	2	4.00" Stainless Tips
G	4171	3	4.00" Clamp
H	4242	1	Band Clamp W/Hanger
I	BO-1015	1	Bolt Kit For Band Clamp
J	B0-906	1	3.00" Clamp
L	942-700719S	1	4.00" Stainless Intermediate Pipe

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM PST

EXHAUST INSTALLATION #66606

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9/16", 11mm deep socket, 15mm Socket & Wrench, WD-40, Jack Stand, Hacksaw



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust remove it from the clamp in front of the muffler. You may need to heat it up for easier removal. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install band clamp #H onto muffler with hanger rods facing forward and insert hangers into rubber grommet. **Do not tighten.**



Remove your factory down-pipe from the turbo. Remove factory clamp with a 11mm deep socket wrench, do not damage clamp you will re-use it.



Install the over axle tailpipe # D into the muffler 1-1/2" to 2". Secure to the muffler using clamp # K. **Do not tighten.**



Install down-pipe # A on to your turbo using your factory clamp. Do not tighten. Insert welded hanger into rubber grommet.



Install down-pipe # A onto intermediate pipe #L 1-1/2"-2". Use clamp # G to secure together, **do not tighten.** Insert welded hanger into rubber grommet.



Install muffler #D onto intermediate pipe #B 1-1/2"-2". Use clamp #H to secure to down-pipe. **Do not tighten.** Inlet of muffler will have louvers facing forward.



Install the exit pipe # E on to the tailpipe. Insert welded hanger into rubber grommet. Secure together with clamp # K. **Do not tighten.** Use bolt kit #J to secure tailpipes #D & E together. Driver side tailpipe will have tab on bottom. Insert hanger into rubber grommet. Roll the exit pipe and tailpipe until it is at the correct angle for your truck with proper clearances.

Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC.