



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

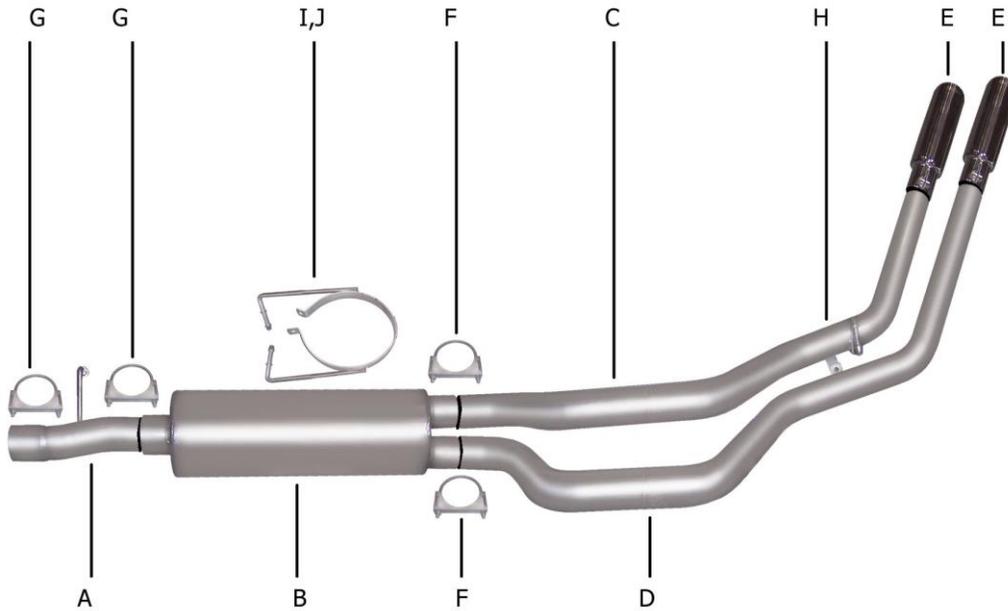
CAT-BACK DUAL SPORT STAINLESS EXHAUST

FORD F250/F350 SUPERDUTY TRUCK 5.4L - 6.8L 2/4WD

STANDARD CAB, SUPERCAB, CREWCAB

SHORT & LONG BED

PART # 69101



ITEM	PART#	QTY	DESCRIPTION
A	951-700727S	1	3" STAINLESS HEADPIPE
B	789800S	1	SUPERFLOW STAINLESS MUFFLER
C	952-700728S	1	2.5" SS PASSENGER TAILPIPE
D	953-700729S	1	2.5" SS DRIVER TAILPIPE
E	500374	2	3.5" STAINLESS TIP
F	4132	1	FRONT MUFFLER HANGER
G	5757	2	2 1/2" CLAMPS
H	OHD300	2	3" CLAMPS
I	BO-906	1	BOLT KIT FOR TAILPIPE
J	4256	1	BAND CLAMP
K	BO-1015	1	BOLT KIT FOR BAND CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday-Friday 8:00AM-5:00PM.

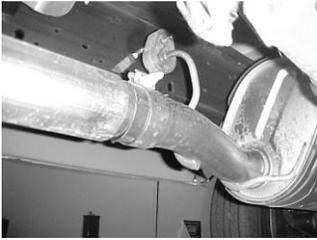
INSTALLATION INSTRUCTIONS PART #69101

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

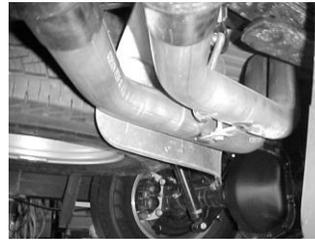
SUGGESTED TOOLS:

13mm, 15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND

LAY OUT THE EXHAUST AND COMPARE THE PART NUMBER WITH THE DRAWING



TO REMOVE YOUR STOCK EXHAUST, UNBOLT AND REMOVE THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER. FOR EASIER REMOVAL OF THE FACTORY EXHAUST, CUT OFF THE STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGERS. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



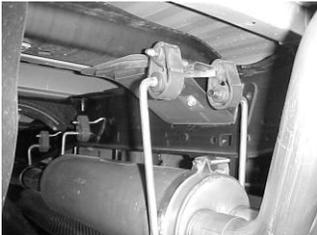
INSTALL DRIVER SIDE OVER AXLE TAILPIPE # D INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP # G TO SECURE PIPE TO MUFFLER. THIS PIPE WILL GO INTO THE DRIVERS SIDE OUTLET. DO NOT TIGHTEN



INSTALL HEADPIPE # A ONTO FACTORY PIPE. LINE UP THE NOTCH. USE CLAMP # G TO SECURE HEADPIPE TO FACTORY PIPE. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



NEXT INSTALL DRIVERS OVER AXLE PIPE # D INTO MUFFLER 1 1/2" TO 2". USE CLAMP # F TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. USE BOLT KIT # I TO SECURE PIPES TOGETHER. DRIVERSIDE TAB WILL BE ON THE BOTTOM.



INSTALL BAND CLAMP # I INTO RUBBER GROMMETS LOCATED ABOVE AXLE. ATTACH TO MUFFLER WITH BOLT KIT # K.



SLIP MUFFLER # B THROUGH BAND CLAMP THEN ONTO THE HEADPIPE 1 1/2" TO 2". THE OUTLETS WILL BE LEVEL. USE CLAMP # G TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS TIPS. TIGHTEN ALL CLAMPS STARTING FROM THE FRONT, WORKING YOUR WAY TO THE BACK OF THE TRUCK. TO CLEAN TIPS USE A STAINLESS STEEL CLEANER & SCOTCH BIE PAD.

MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE FROM ALL PIPES, BRAKE & FUEL LINES, TIRES, SHOCKS. ETC