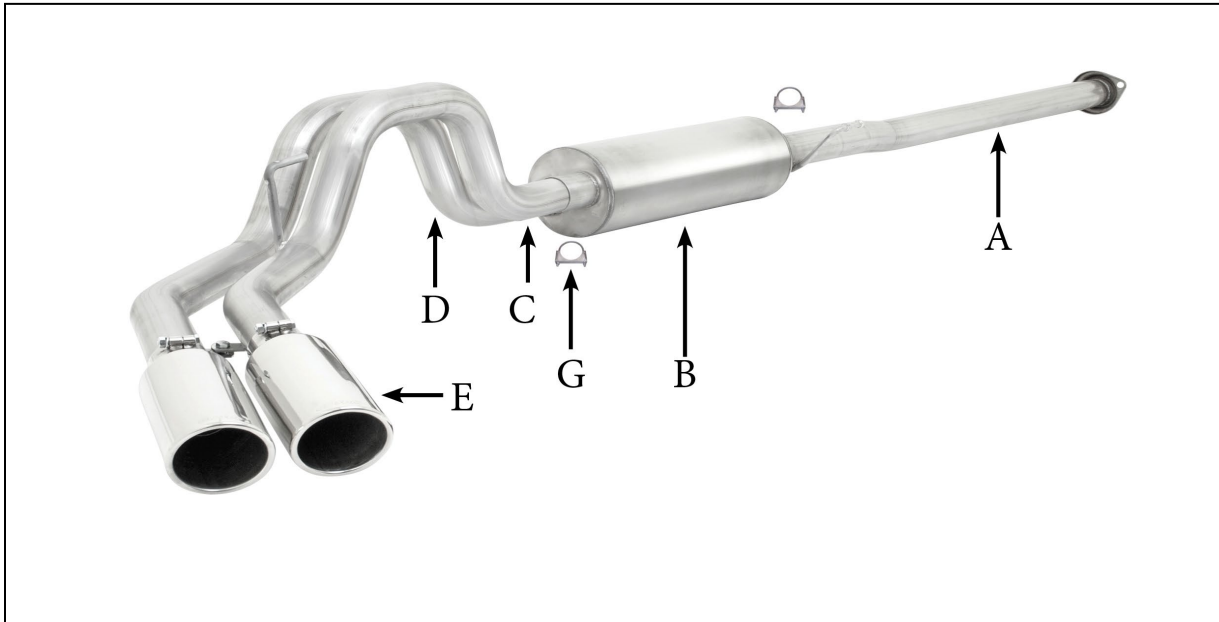




INSTRUCTION MANUAL CAT-BACK DUAL SPORT EXHAUST

FORD F150 TRUCK 5.0L/3.5L 2/4WD
SUPERCREW, SHORT BED 5.6" / LONG BED 6.5"

PART # 69221B



ITEM	PART#	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIPE WITH WELDED HANGER/FLANGE
B	789800S	1	SUPERFLOW MUFFLER
C	999701025S	1	2.5" PASSENGER SIDE TAILPIPE W/HANGER
D	999701024S	1	2.5" DRIVER SIDE TAILPIPE W/HANGER
E	500640-B	2	BLACK CERAMIC TIP
F	OHD300	3	3" CLAMP
G	5757	2	2.5" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPES
I	BO-1020	1	BOLT KIT FOR HEADPIPE
J	999700960S	1	6.5" LONG BED EXTENSION PIPE

Will not fit SVT Raptor or Harley Davidson Edition

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle.

If you need further assistance, please do not hesitate to call our Technical department at
1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION #69221B

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

NOTE: Long bed models with 6.5" will use the item number J to lengthen the Gibson Head pipe Item A. You will measure 15" from the Gibson Flange to the rear of the head pipe and cut. The extension pipe will be added between the cut adding the necessary Length to the head pipe to fit your longer wheelbase. Use the provided clamps to secure the extensions pipe in place at the end of the install.

SPARE TIRE HEAT SHIELD NEEDS TO BE REMOVED

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, WD-40, MEASURING TAPE

TO REMOVE YOUR STOCK



REMOVE IT FROM THE TRUCK. CUT JUST BEHIND THE MUFFLER. REMOVE THE NUTS FROM THE HEADPIPE BY CUTTING THEM OFF. REAR OF THE TRUCK, USE WD-40 TO

LOOSEN THEM, LEAVE THEM IN PLACE.



USE CLAMP # A TO SECURE THE HEADPIPE TO THE FRAME. USE THE BOLT KIT PROVIDED TO SECURE. DO NOT TIGHTEN.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK



USE CLAMP # C TO SECURE THE HEADPIPE TO THE FRAME. DO NOT TIGHTEN.



USE CLAMP # G TO SECURE THE HEADPIPE TO THE FRAME.



USE BOLT KIT # H TO SECURE TOGETHER.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS FROM THE FRONT WORKING YOUR WAY BACK. AFTER YOU HAVE CHECKED FOR CLEARANCES GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS.

BE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.