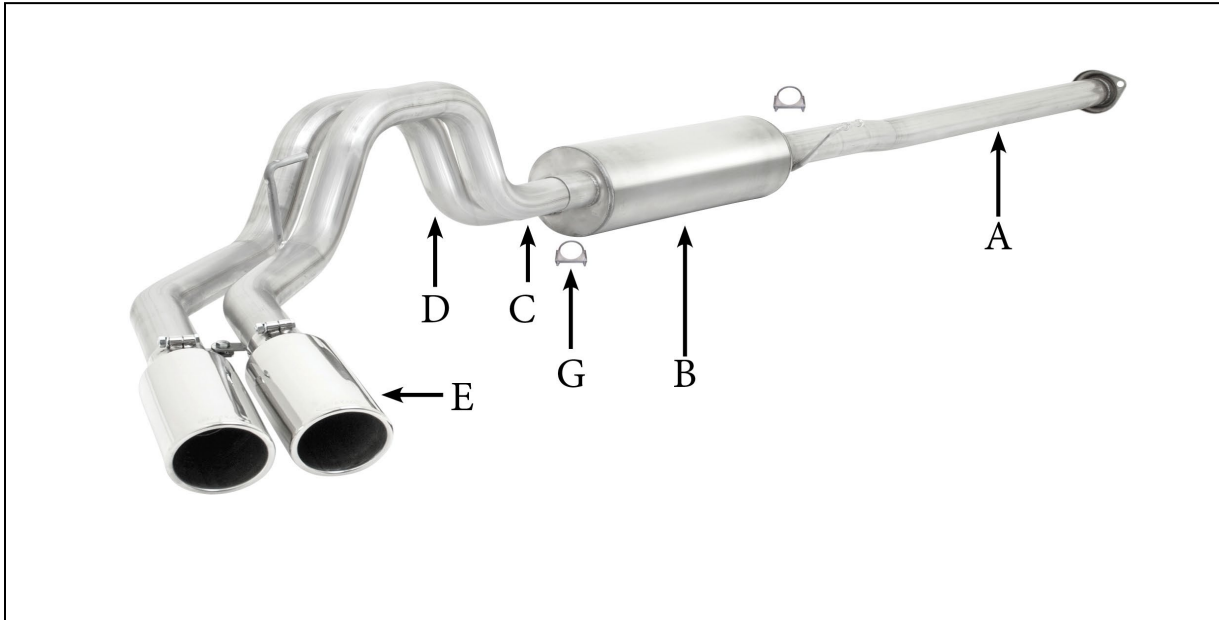




## INSTRUCTION MANUAL CAT-BACK DUAL SPORT EXHAUST

FORD F150 TRUCK 5.0L/3.5L 2/4WD  
SUPERCREW, SHORT BED 5.6" / LONG BED 6.5"

### PART # 69221



ITEM	PART#	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIPE WITH WELDED HANGER/FLANGE
B	789800S	1	SUPERFLOW MUFFLER
C	999701025S	1	2.5" PASSENGER SIDE TAILPIPE W/HANGER
D	999701024S	1	2.5" DRIVER SIDE TAILPIPE W/HANGER
E	500640	2	4" ROLLED EDGE SS TIP
F	OHD300	3	3" CLAMP
G	5757	2	2.5" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPES
I	BO-1020	1	BOLT KIT FOR HEADPIPE
J	999700960S	1	6.5" LONG BED EXTENSION PIPE

**Will not fit SVT Raptor or Harley Davidson Edition**

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle.  
If you need further assistance, please do not hesitate to call our Technical department at  
1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm

# EXHAUST INSTALLATION #69221

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

**NOTE:** Long bed models with 6.5" will use the item number J to lengthen the Gibson Head pipe Item A. You will measure 15" from the Gibson Flange to the rear of the head pipe and cut. The extension pipe will be added between the cut adding the necessary Length to the head pipe to fit your longer wheelbase. Use the provided clamps to secure the extensions pipe in place at the end of the install.

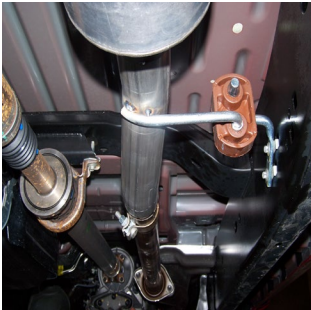
**SPARE TIRE HEAT SHIELD NEEDS TO BE REMOVED.**

## SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, WD-40, MEASURING TAPE



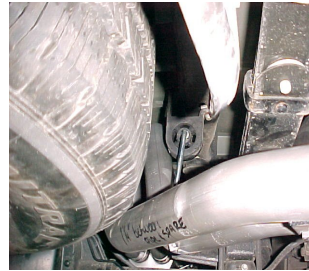
TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



PIPE #A  
CLAMP.  
HANGER  
GROMMET.  
PROVIDED TO  
TIGHTEN.



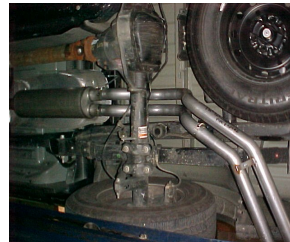
INSTALL MUFFLER # B  
ONTO HEADPIPE 1 1/2" TO 2".  
USE CLAMP # F TO SECURE  
MUFFLER TO HEADPIPE. DO  
NOT TIGHTEN. USE A JACK



SIDE  
TO  
2".  
INTO  
IT, USE  
SECURE  
2. DO

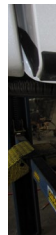


USE CLAMP # G TO



PIPE

USE BOLT KIT # H TO  
SECURE TOGETHER.



INSTALL YOUR  
STAINLESS TIPS TO  
YOUR DESIRED LOOK.  
NOW GO BACK AND  
TIGHTEN ALL CLAMPS  
FROM THE FRONT  
WORKING YOUR WAY  
BACK. AFTER YOU  
HAVE CHECKED FOR  
CLEARANCES GO BACK  
AND TIGHTEN ALL  
NUTS, BOLTS AND  
CLAMPS.

**MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL  
LINES, SHOCKS, TIRES, ETC.**