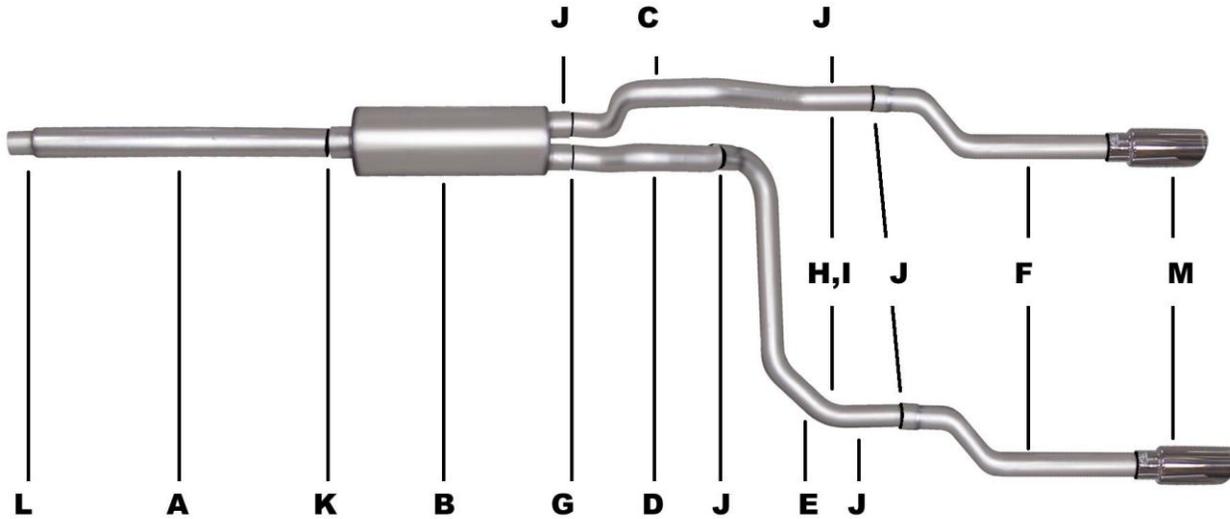




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL
CAT-BACK SPLIT EXHAUST SYSTEM
FORD TRUCK 4.9L, 5.0L, 5.8L 2/4WD
EXTENDED CAB, LONG BED
PART # 69503**



ITEM	PART #	QTY.	DESCRIPTION
A	118-22542S	1	3" X 42" STAINLESS HEADPIPE
B	789800S	1	SUPERFLOW STAINLESS DUAL OUTLET MUFFLER
C	277-9525S	1	2-1/2" PASSENGER SIDE STAINLESS OVERAXLE PIPE
D	274-9526S-A	1	2-1/2" FRONT DRIVER SIDE PIPE
E	275-9526S-B	1	2-1/2" DRIVER SIDE OVERAXLE PIPE
F	276-6529S	2	2-1/2" EXIT PIPE
G	500604	1	O.E. REAR MUFFLER HANGER
H	08269	2	10" METAL HANGER
I	BO-101	2	BOLT KIT FOR HANGER
J	5757	6	2-1/2" CLAMP
K	OHD300	1	3" CLAMP
L	5756	1	2-1/4" CLAMP
M	500374	2	3 1/2" STAINLESS TIPS
O	ZIP	2	ZIP TIE

4WD'S MUST REMOVE SPARE TIRE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION #69503

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

1. Lay out the Gibson Exhaust System on the floor so it looks like the drawing.
2. Remove stock exhaust at slip connection in front of muffler. Leave all rubber grommets in place.
3. Connect front extension pipe onto the converter. Use jack stands to support converter so it won't drop.
4. Connect muffler with inlet towards the converter. Use a jack stand to support the muffler and connect clamp.
5. Bolt 10" hanger through hole 4" back from stock rear hanger and up 4". Use nut and bolt supplied and mount through second hole from top of the 10" hanger. Repeat same on drivers side.
6. Install the over axle tailpipes and connect to the muffler. Connect clamps. Clamp rear of over axle pipe to 10" hangers. Rotate pipes for best clearance and align to frame rail.
7. Connect exit pipes to the rear over axle pipes. Roll exit pipes until you have it at the correct angle for your truck and connect clamp. Cut exit pipes for proper length for your vehicle.
8. When you have everything in place, firmly tighten all bolts and clamp down securely. Use zip ties to secure back vent lines and brake lines.
9. Install stainless tips.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL SHOCK BOOTS, TIRES, BRAKE LINES, ETC.