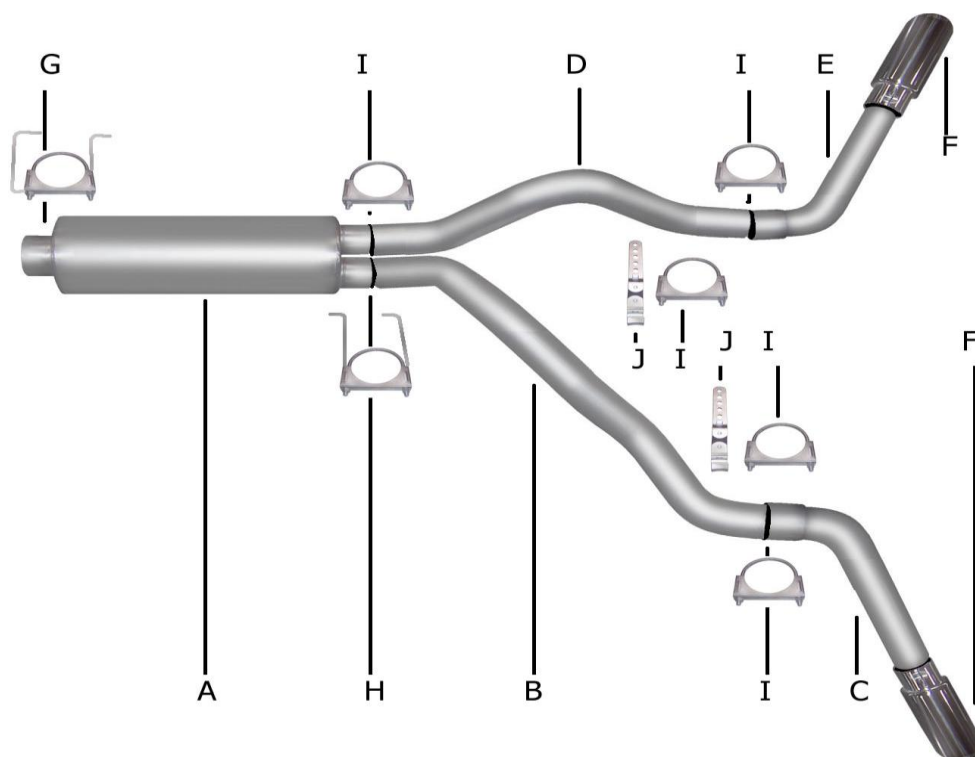




INSTRUCTION MANUAL
CAT-BACK EXTREME DUAL EXHAUST
DODGE RAM 2500 TRUCK 5.9L DIESEL 2/4 WD
EXTENDED CAB, SHORT & LONG BED
PART #7300



ITEM	PART #	QUANTITY	DESCRIPTION
A	758400-1	1	4" SUPERFLOW MUFFLER, 3" OUTLET
B	700371	1	3" DRIVERSIDE TAILPIPE
C	50032R-4	1	3" DRIVERSIDE EXIT PIPE
D	700372	1	3" PASSENGERSIDE TAILPIPE
E	50032R	1	3" PASSENGERSIDE EXIT PIPE
F	500379	2	4" STAINLESS TIP
G	4176	1	FRONT MUFFLER HANGER
H	4177	1	REAR MUFFLER HANGER
I	OHD300	3	3" CLAMP
J	08269	2	10" HANGER
J	BO-101	2	BOLT KIT FOR 10" HANGER

WILL NOT FIT WITH A FIFTH WHEEL HITCH

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPT. AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM.

INSTALLATION INSTRUCTIONS

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 1/2" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE THE STOCK EXHAUST UN-CLAMP IT JUST IN FRONT OF THE MUFFLER. YOU MAY NEED TO HEAT IT UP TO REMOVE IT. NOW CUT OFF YOUR STOCK TAILPIPE JUST AFTER THE MUFFLER. FOR EASIER REMOVAL FO STOCK HANGERS USE WD-40. LEAVE ALL RUBBER GROMMETS IN PLACE.



INSTALL DRIVERS SIDE TAILPIPE #B INTO MUFFLER 1-1/2" TO 2". ROTATE TAILPIPE UNTIL IT TOUCHES HANGER #J. ATTACH HANGER # H TO TAILPIPE. INSTALL EXIT PIPE #C AND ATTACH TO HANGER #J AND TO THE TAILPIPE WITH CLAMP #I. DO NOT TIGHTEN.



INSTALL MUFFLER #A ONTO STOCK PIPE WITH THE NOTCH ON THE TOP. INSTALL FRONT MUFFLER HANGER #G. INSERT HANGERS INTO RUBBER GROMMETS. USE THIS CLAMP TO SECURE MUFFLER TO STOCK HEADPIPE. DO NOT TIGHTEN.



INSTALL PASSENGER SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". USE CLAMP #I TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. ROTATE TAILPIPE UNTIL IT TOUCHES HANGER #J. INSTALL EXIT PIPE #E AND ATTACH TO HANGER #J AND TO THE TAILPIPE WITH CLAMP #I. DO NOT TIGHTEN.



INSTALL REAR MUFFLER HANGER #H ONTO DRIVERSIDE OUTLET OF MUFFLER. INSERT HANGERS INTO RUBBER GROMMETS. SLIDE CLAMP ONTO DRIVERS SIDE MUFFLER OUTLET. DO NOT TIGHTEN.



INSTALL THE STAINLESS TIPS. TO CLEAN TIPS USE ANY STAINLESS OR ALUMINUM CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING BACK.



INSTALL HANGER #J ONTO FRAME BY MEASURING 23" FROM THE REAR OF THE FRAME. ON BOTH SIDES YOU WILL FIND A 3/8" HOLE. USE THIS HOLE TO BOLT ON YOUR NEW HANGER. INSTALL BOLT KIT #J ON THE 3RD HOLE FROM THE BOTTOM.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC..."