



# Installation Instructions

Black Ceramic Muffler Assembly  
Polaris Ranger XP700 & Ranger Crew

Part #98006

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ITEM	PART	QUANTITY	DESCRIPTION
A	RH-13C	1	Black Ceramic Muffler
B	RH017	1	SS Springs

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Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

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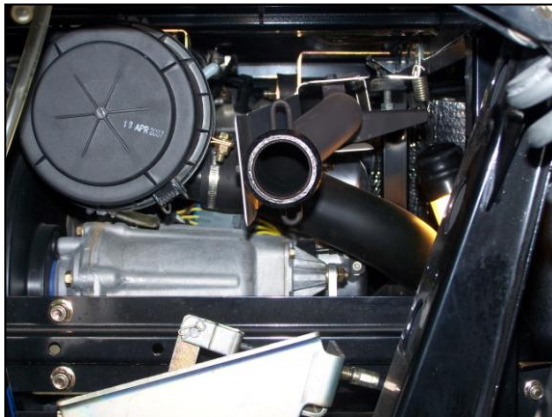
When installing this exhaust system make sure to use proper safety precautions. Make sure to set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 8, 10, 12mm wrenches & sockets, WD-40, hacksaw, jack stands



## **Step 1:**

**From underneath the bed assembly remove the stock muffler by using a 13mm socket and needle nose pliers.**



## **Step 2:**

**Now install Gibson Muffler Assembly onto stock muffler re-using factory donut, springs and mounting hardware.**



## **Step 3:**

**Double check and confirm that all springs and bolts are tight.**

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**