



# Installation Instructions

Slip-On Stainless Muffler Assembly  
Polaris Ranger XP700

Part #98009



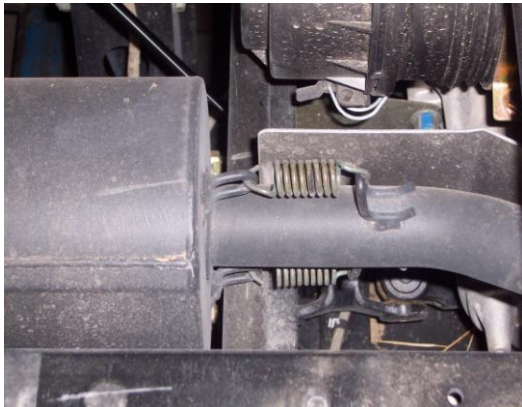
ITEM	PART	QUANTITY	DESCRIPTION
A	RH-18	1	Stainless Muffler
B	RH017	2	SS Springs

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #98009

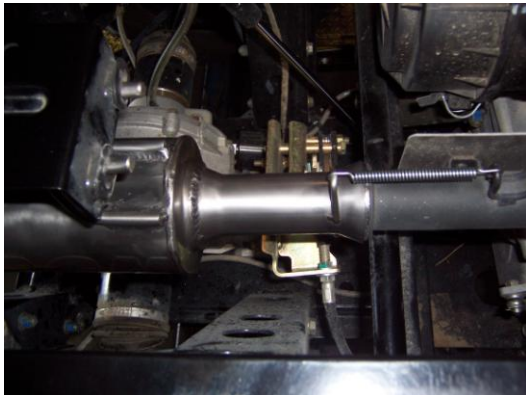
When installing this exhaust system make sure to use proper safety precautions. Make sure to set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 8, 10, 12mm wrenches & sockets, WD-40, hacksaw, jack stands



## **Step 1:**

From underneath the bed, remove the 2 springs located behind the stock muffler the slid out of the hangers. You will re-use the stock donut.



## **Step 2:**

Now install Gibson Muffler Assembly on. Slide the hangers into the factory grommets, then install springs provided.



## **Step 3:**

Double check and confirm that all springs are on correctly.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**