



**PERFORMANCE EXHAUST**

**INSTALLATION INSTRUCTIONS**

**CAN AM MAVERICK R**

**SIDEWINDER EXHAUST**

**KIT #98059**



---

<b>A</b>	<b>999701185S</b>	<b>1</b>	<b>MUFFLER ASSEMBLY</b>
----------	-------------------	----------	-------------------------

**Thank you for purchasing our Gibson Exhaust system for your vehicle.**

**If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm.**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the flange located behind the catalytic converter. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. To remove the factory muffler, you'll need to remove the heatshield covering the head pipe which is held on by 3 10mm bolts. Then, remove the 4 springs holding on the exhaust head pipe and the 4 bolts holding the muffler to the frame of the vehicle located beneath the muffler assembly.



3. Finally, install muffler assy #A by fishing it through the passenger side wheel well. (BE CAUTIOUS AND PATIENT WHEN FISHING IT THROUGH AS IT IS A TIGHT FIT.) Once in place re-install the 4 bolts that secure the muffler loosely then install all 4 springs to the head pipe, once springs are installed go back and tighten the 4 bolts securing the muffler.



4. Wipe the exhaust clean using a degreaser or rubbing alcohol to remove all finger prints prior to starting the vehicle. Double check all hardware after your first 20 minutes of riding to be sure everything is still tight.



**GIBSON EXHAUST** systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.